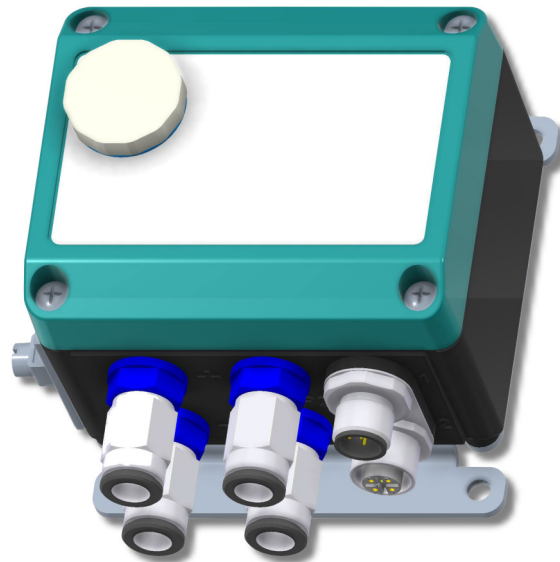


II 3G Ex nA IIC T4 Gc
II 3D Ex tc IIIB T125°C Dc

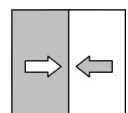


Operating manual

DE43 ... R####

Digital 2-channel transmitter
for direct connection to bus-capable automation devices

for direct connection to bus-capable automation devices
Gas explosion protection Zone 2, Gases and vapours
Dust explosion protection Zone 22, dry dusts



Impressum

Manufacturer:**FISCHER Mess- und Regeltechnik GmbH**Bielefelderstr. 37a
D-32107 Bad SalzuflenTelephone: +49 5222 974 0
Telefax: +49 5222 7170eMail: info@fischermesstechnik.de
web: www.fischermesstechnik.de**Technical editorial team:**Documentation representative: T. Malischewski
Technical editor: R. Kleemann

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Table of contents

1 Safety instructions	4
1.1 General.....	4
1.2 Personnel Qualification	4
1.3 Risks due to Non-Observance of Safety Instructions	4
1.4 Safety Instructions for the Operating Company and the Operator	4
1.5 Unauthorised Modification	5
1.6 Inadmissible Modes of Operation	5
1.7 Safe working practices for maintenance and installation work	5
1.8 Pictogram explanation	6
2 Product and functional description.....	7
2.1 Delivery scope	7
2.2 Equipment versions	7
2.3 Function diagram.....	9
2.4 Design and mode of operation	9
2.5 Intended use.....	9
3 Assembly	10
3.1 General.....	10
3.2 Process connection	10
3.3 Electrical connections.....	11
4 Start-up	14
4.1 Generalities	14
4.2 Config select.....	14
4.3 Modbus functional description	16
4.4 LED flash codes	22
5 Servicing	23
5.1 Maintenance	23
5.2 Transport	23
5.3 Service	23
5.4 Disposal	23
6 Technical data	24
6.1 General.....	24
6.2 Input variables	24
6.3 Communication parameter	24
6.4 Auxiliary energy	25
6.5 Operating conditions	25
6.6 Construction design.....	25
7 Order codes	27
8 Attachments	29

1 Safety instructions

1.1 General

This operating manual contains basic instructions for the installation, operation and maintenance of the device that must be followed without fail. It must be read by the installer, the operator and the responsible specialist personnel before installing and commissioning the device.

This operating manual is an integral part of the product and therefore needs to be kept close to the instrument in a place that is accessible at all times to the responsible personnel.

The following sections, in particular instructions about the assembly, commissioning and maintenance, contain important information, non-observance of which could pose a threat to humans, animals, the environment and property.

The instrument described in these operating instructions is designed and manufactured in line with the state of the art and good engineering practice.

1.2 Personnel Qualification

The instrument may only be installed and commissioned by specialized personnel familiar with the installation, commissioning and operation of this product.

Specialized personnel are persons who can assess the work they have been assigned and recognize potential dangers by virtue of their specialized training, their skills and experience and their knowledge of the pertinent standards.

For explosion-proof models the specialized personnel must have received special training or instruction or be authorized to work with explosion-proof instruments in explosion hazard areas.

1.3 Risks due to Non-Observance of Safety Instructions

Non-observance of these safety instructions, the intended use of the device or the limit values given in the technical specifications can be hazardous or cause harm to persons, the environment or the plant itself.

The supplier of the equipment will not be liable for damage claims if this should happen.

1.4 Safety Instructions for the Operating Company and the Operator

The safety instructions governing correct operation of the instrument must be observed. The operating company must make them available to the installation, maintenance, inspection and operating personnel.

Dangers arising from electrical components, energy discharged by the medium, escaping medium and incorrect installation of the device must be eliminated. See the information in the applicable national and international regulations.

Please observe the information about certification and approvals in the Technical Data section.

The instrument must be decommissioned and secured against inadvertent re-operation if a situation arises in which it must be assumed that safe operation is no longer possible. Reasons for this assumption could be:

- evident damage to the instrument
- failure of the electrical circuits
- longer storage outside the approved temperature range.
- considerable strain due to transport

Repairs may be carried out by the manufacturer only.

A professional single conformity inspection as per DIN EN 61010, section 1, must be carried out before the instrument can be re-commissioned. This inspection must be performed at the manufacturer's location. Correct transport and storage of the instrument are required.

1.5 Unauthorised Modification

Modifications of or other technical alterations to the instrument by the customer are not permitted. This also applies to replacement parts. Only the manufacturer is authorised to make any modifications or changes.

1.6 Inadmissible Modes of Operation

The operational safety of this instrument can only be guaranteed if it is used as intended. The instrument model must be suitable for the medium used in the system. The limit values given in the technical data may not be exceeded.

The manufacturer is not liable for damage resulting from improper or incorrect use.

1.7 Safe working practices for maintenance and installation work

The safety instructions given in this operating manual, any nationally applicable regulations on accident prevention and any of the operating company's internal work, operating and safety guidelines must be observed.

The operating company is responsible for ensuring that all required maintenance, inspection and installation work is carried out by qualified specialized personnel.

1.8 Pictogram explanation



DANGER

Type and source of danger

This indicates a **direct** dangerous situation that could lead to death or **serious injury** (highest danger level).

1. Avoid danger by observing the valid safety regulations.



WARNING

Type and source of danger

This indicates a **potentially** dangerous situation that could lead to death or **serious injury** (medium danger level).

1. Avoid danger by observing the valid safety regulations.



CAUTION

Type and source of danger

This indicates a **potentially** dangerous situation that could lead to slight or serious injury, damage or **environmental pollution** (low danger level).

1. Avoid danger by observing the valid safety regulations.



NOTICE

Note / advice

This indicates useful information of advice for efficient and smooth operation.

2 Product and functional description

2.1 Delivery scope

- DE43 digital 2-channel transmitter
- Operating Manual

2.2 Equipment versions

Assembly

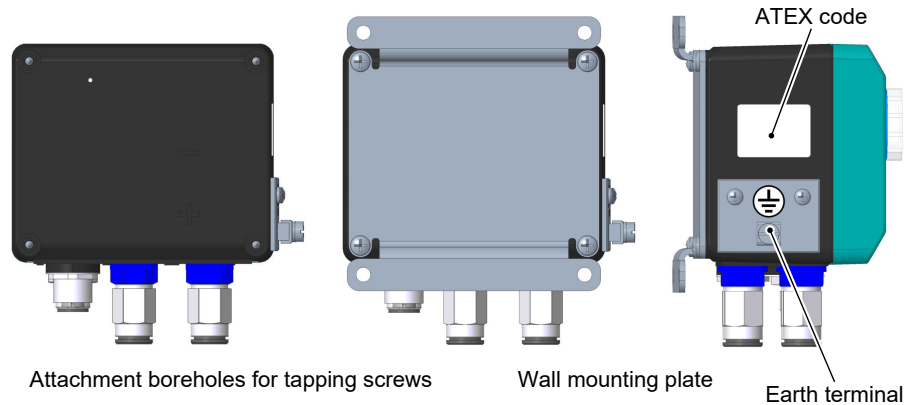


Fig. 1: Wall mounting

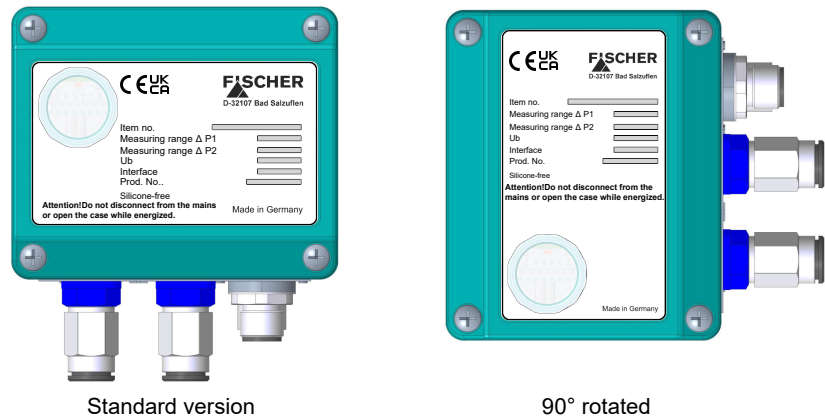


Fig. 2: Type plate

Process connection

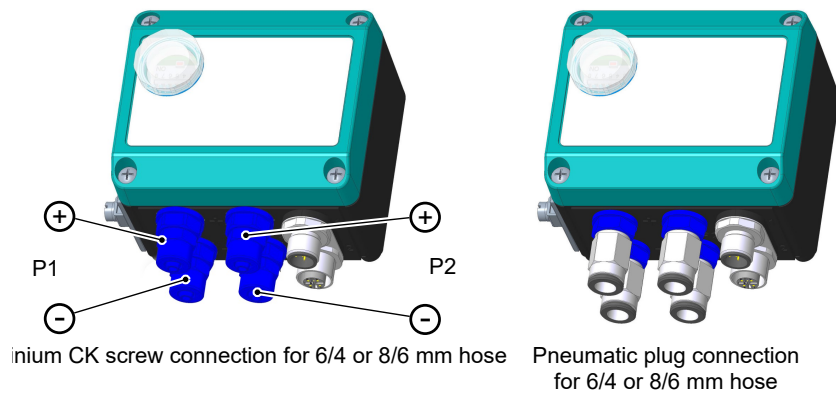


Fig. 3: Process connection

Electrical connections

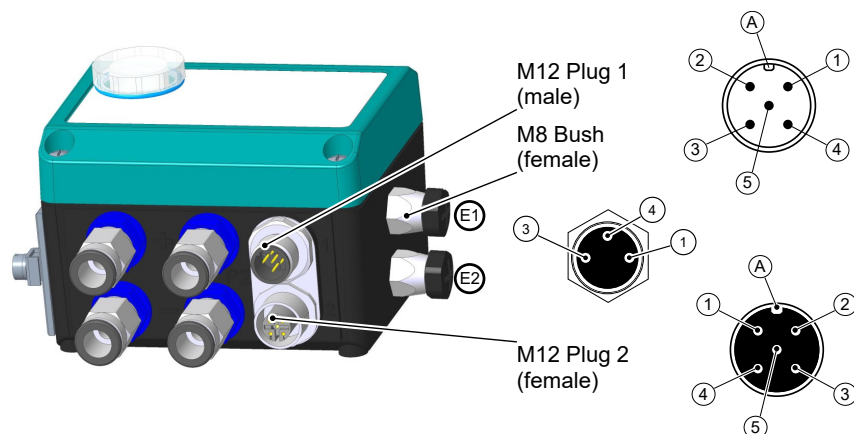


Fig. 4: Electrical connections

2.2.1 Type plate

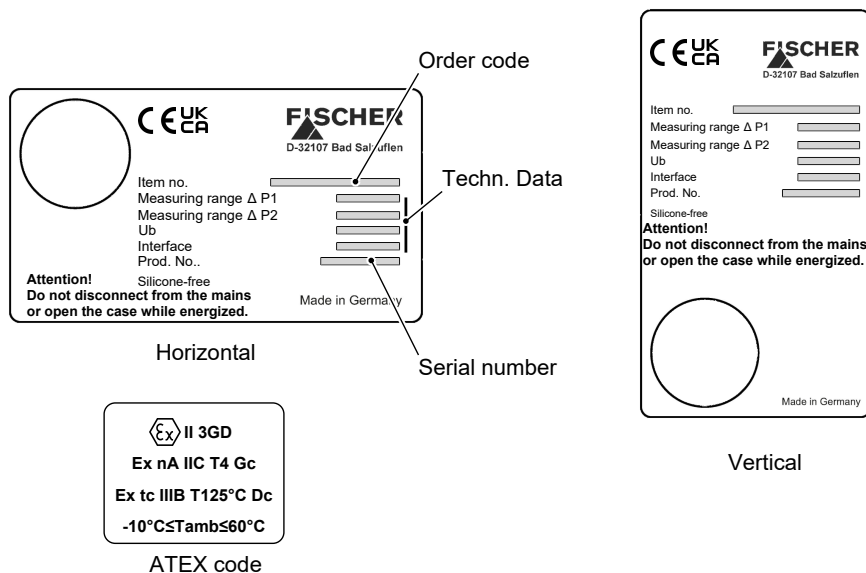


Fig. 5: Type plate

2.3 Function diagram

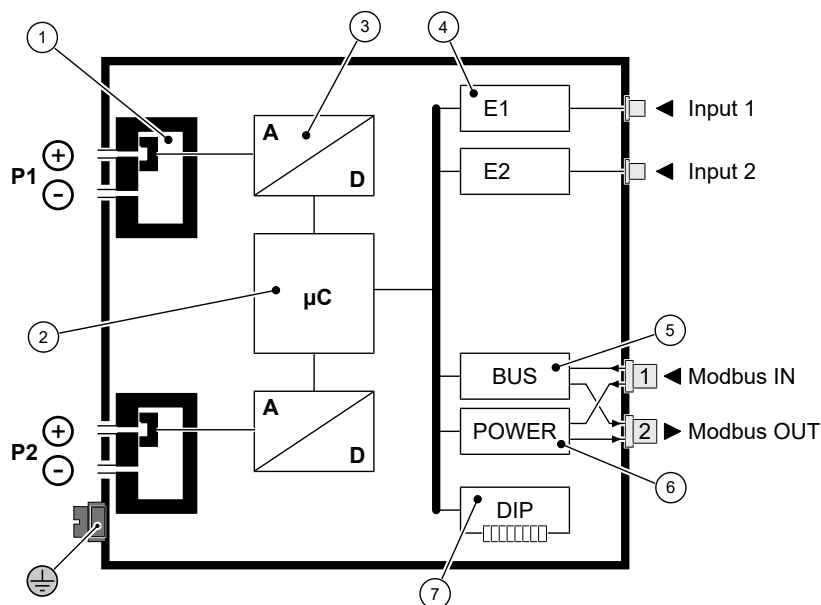


Fig. 6: Function diagram

1	Sensor element	2	Micro-controller
3	AD converter	4	Digital inputs
5	Modbus interface	6	Power Supply
7	Modbus configuration		Electrostatic earthing

2.4 Design and mode of operation

The basis of the DE43 transmitter comprises two piezoresistive sensor elements.

The pressure that is to be measured acts upon a silicone membrane that is equipped with a resistor bridge. The acting pressure causes the membrane to move and therefore a change in resistance. The bridge signal is analysed by the integrated electronics and converted to a pressure value.

The DE43 transmitter communicates with an overriding control system via an RS 485 interface and a Modbus RTU protocol. The currently measured value is forwarded by the overriding control system on request.




The device also has a connecting slot for two or four proximity switches whose signals can also be queried through the Modbus by the overriding control system.

2.5 Intended use

The digital 2-channel transmitter DE43 ... R0185 is suitable for measuring pressure, under-pressure, and differential pressure in neutral gaseous media. The measured value is transferred to an overriding control system via an RS 485 interface with a Modbus RTU protocol.

The DE43 ... R#### is suitable for use in potentially explosive areas Zone 2 - (Gases and vapours) and Zone 22 (flammable dust).

Designation as per guideline 2014/34/EU:


 II 3G Ex nA IIC T4 Gc
 II 3D Ex tc IIIB T125 °C Dc

3 Assembly

3.1 General

The device is designed for installation onto flat assembly plates. For screw connection to the assembly plate, the device features four assembly bores on its back, which can be used for Ø 3.5 mm tapping screws.

Optionally, the device can be delivered with a wall-mounting plate. This is also available as accessory.

At the factory, the device is calibrated for vertical installation, but the installation position is arbitrary.

The enclosure protection type IP 65 is only guaranteed, if a suitable power supply cable is used (see accessories).

If the device is intended for outdoor use, we recommend permanent protection against constant rain or snow, however at the least a sufficiently dimensioned canopy.

3.2 Process connection

- By authorized and qualified specialized personnel only.
- The pipes need to be depressurized when the instrument is being connected.
- Appropriate steps must be taken to protect the device from pressure surges.
- Check that the device is suitable for the medium being measured.
- Maximum pressures must be observed (cf. Tech. data)

The pressure lines must be installed on a gradient so that no water pockets for gas measurements can be created. If the required gradient is not reached, water filters need to be installed at suitable points.

The pressure lines must be kept as short as possible and installed without any tight bends to avoid delays.

The process connections are marked with (+) and (-) symbols on the device. The pressure lines must be mounted according to these symbols.

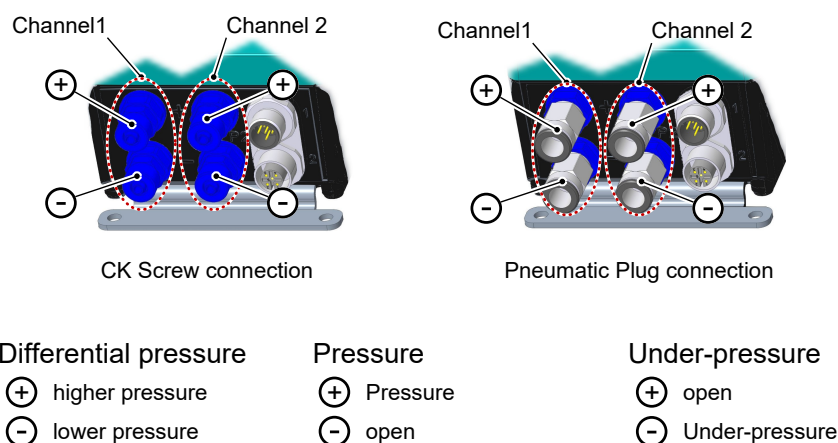


Fig. 7: Process connection

The process connections are suitable for hoses made of various materials (PA, PU, Teflon, etc.) with the following dimensions:

Process connection for	Hose 8/6	Hose 6/4
Outer diameter	8 mm	6 mm
Inner diameter	6 mm	4 mm

3.3 Electrical connections

The electrical connection may only be realised by authorised and qualified specialists that have undergone additional training or briefings or have a permit to work on explosion-protected units in potentially explosive systems.

Risks emanating from electrical current or voltage should be prevented by means of suitable action.

- When connecting the unit, the national and international electro-technical regulations must be observed.
- Disconnect the system from the mains, before electrically connecting the device.
- Do not connect the connector if strained.

NOTICE! The outer ground connection must always be connected to the protective potential equalisation or a similar local potential equalisation.

The ground terminal is suitable for connecting fine-wire conductors up to 4 mm² or single-wire conductors up to 6 mm².

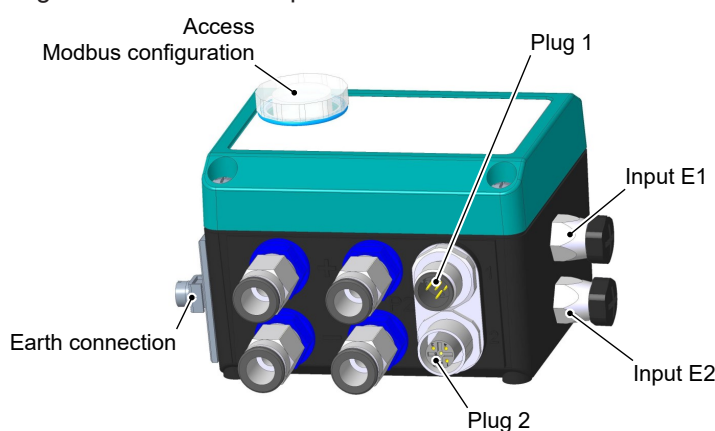


Fig. 8: Electrical connections

WARNING! Please note for the power supply to the devices that the M12 plugs are only suitable for max. 2A.

Plug 1 (Input)

Supply and bus connection

PIN	Signal name	Cable colour
A	Coding	
1	"Supply" dialogue	+U _b brown
2	BUS-D1	white
3	"Supply" dialogue	-U _b blue
4	BUS-D0	black
5	BUS-R	grey

Plug 2 (Output)

Supply and bus connection

PIN	Signal name	Cable colour
A	Coding	
1	"Supply" dialogue	+U _b brown
2	BUS-D1	white
3	"Supply" dialogue	-U _b blue
4	BUS-D0	black
5	BUS-R	grey

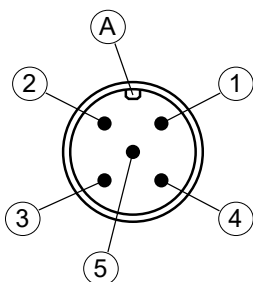


Fig. 9: M12 connector 5-pin

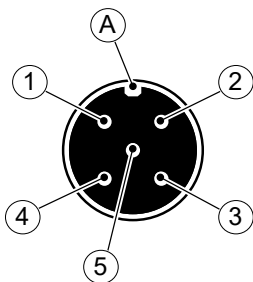


Fig. 10: M12 bush 5-pin

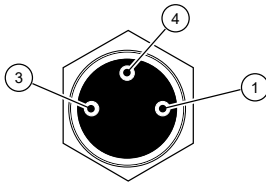


Fig. 11: M8 bush

Digital inputs (E1 and E2)

Input for external potential-free contacts.

PIN	Signal name		Cable colour
1	Supply contact 1 (+)	$+U_{E1}$	brown
3	Supply contact 1 (-)	$-U_{E1}$	blue
4	Input	E1	black

The assignment of the M8 bushes is the same for all contacts, which is why only the assignment of digital input E1 is shown here as an example.

3.3.1 Modbus RTU network

The DE43 is usually connected in a line network structure as a so-called slave to the Modbus RTU network. Up to 123 bus participants can be operated without an amplifier on one strand

NOTICE! Star-shaped networks are not allowed.

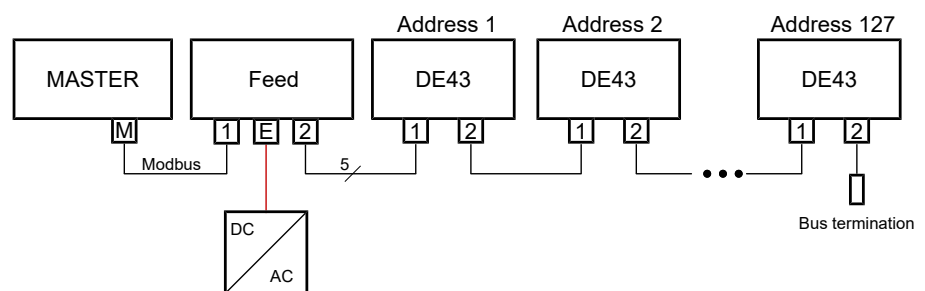


Fig. 12: Modbus RTU network

Communication is effected solely via a Modbus master that is also connected to the bus system. The connected slaves only react to direct commands from the master, which is why communication between the slaves is not possible.

To guarantee fault-free data transmission, we recommend terminating the end point of the Modbus RTU network with a 120Ω resistor. These bus terminating resistors are available as accessories.

It can be connected to an existing Modbus network via a conventional T-piece (passive TAP).

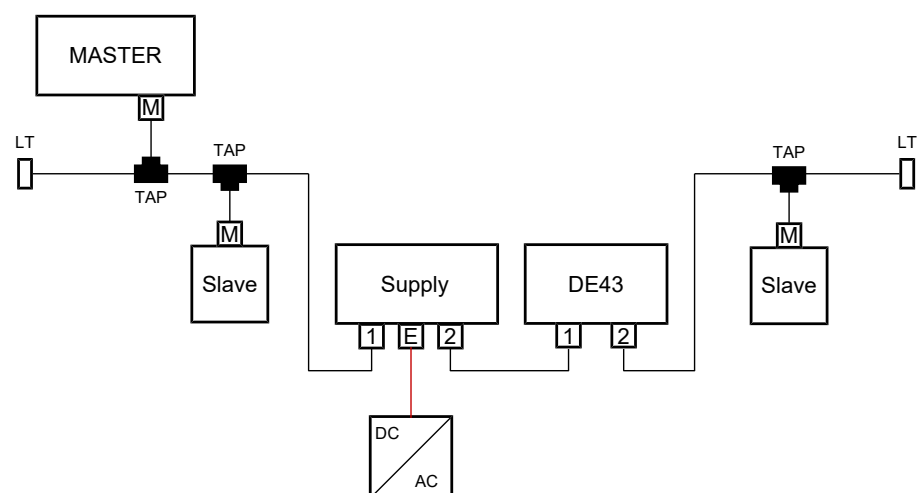


Fig. 13: Modbus connection

Supply circuit

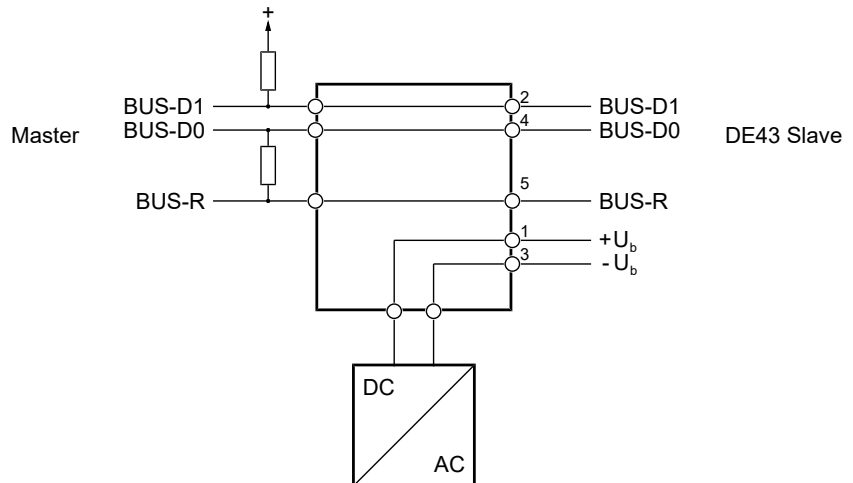


Fig. 14: Supply

Please note that the M12 plugs are suitable for max. 2A. This value may already be exceeded if there are more than 23 bus participants (without digital inputs). For this reason, an intermediate feed should be provided at a suitable place.

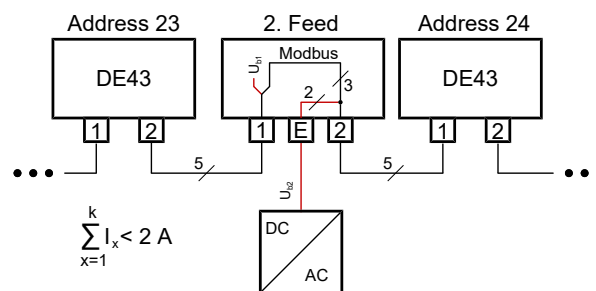


Fig. 15: Intermediate supply

Please note that a DE43 with digital inputs has a higher power draw. If the bus participants are equipped with digital inputs, the number of possible bus participants of a supply circuit are reduced.

The power draw of a device x with n digital inputs is calculated as follows: $I_x = 55 \text{ mA} + (n \cdot 4.5 \text{ mA})$

This is calculated for the first bus participant and each of its successors. The results are accumulated in sequence until the result exceeds the limit value 2 A. The interim feed is then set after the bus participant k at which the total current of the supply circuit last lay below 2 A.

4 Start-up

4.1 Generalities



WARNING

Operation in areas at risk of explosion

If operated in explosive areas, the electrical data of the unit and the valid local regulations and guidelines for the installation and operation of electrical systems in explosive areas must be observed. (e.g. DIN EN 60079)

A prerequisite for commissioning is correct installation of all electrical supply lines and the pressure lines. All connections are arranged so that there are no mechanical forces acting on the device.

Also, know-how of the Modbus RTU protocol and the bus architecture are required to commission the bus system.

4.2 Config select



DANGER

The device may never be configured in an ATEX area!

The device needs to be opened and the power supply switched on and off before configuration can commence.

▷ There is a risk of sparks.

1. The DE43 ... R#### is configured in the factory. On-site configuration is not necessary.
2. Dismantle the device and carry out the configuration outside the potentially explosive area.

The DE43 Transmitter can be configured using an 8-digit DIP switch. To this end, the sealing plug in the front plate needs to be removed. Below this is an 8-pin DIP switch which can be used to configure both the Modbus address and also the interface.

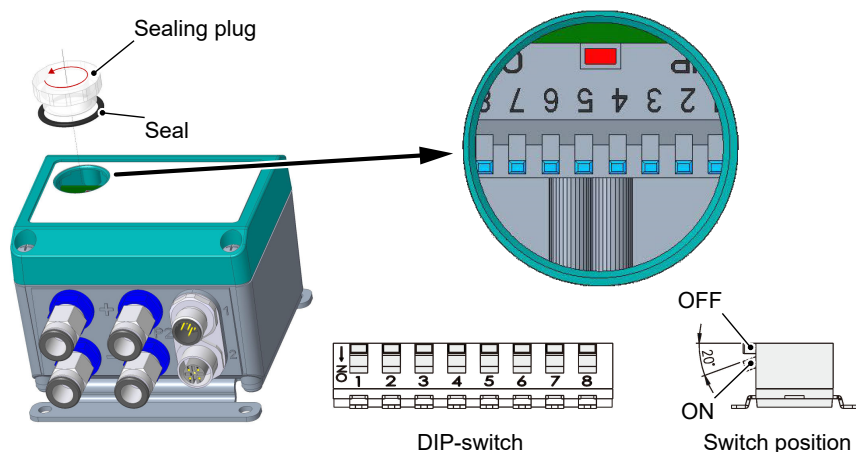


Fig. 16: Access to the DIP switch

After all settings have been made, close the front plate with the plug. Always use the original seal in this case. The sealing plug is screwed in tightly by hand.

4.2.1 Interfaces configuration

NOTICE! An X marks a random switch setting

S1	S2	S3	S4	S5	S6	S7	S8
Baudrate			Parität		Stoppbit	X	ON

Fig. 17: DIP switches

The switch S8 is used to select between the interface configuration and Modbus address setting. For the interface configuration, ensure that the switch S8 is always in the setting **ON**.

Baud rate	S1	S2	S3	S4	S5	S6	S7	S8
1200	OFF	OFF	OFF				X	ON
2400	ON	OFF	OFF				X	ON
4800	ON	ON	OFF				X	ON
9600	OFF	ON	OFF				X	ON
19200	ON	OFF	ON				X	ON
38400	OFF	OFF	ON				X	ON
57600	ON	ON	ON				X	ON

Parity	S1	S2	S3	S4	S5	S6	S7	S8
None				OFF	OFF	X	X	ON
Identical parity				ON	OFF	OFF	X	ON
Not identical parity				OFF	ON	OFF	X	ON

It is not possible to combine identical or non-identical parity with 2 stopbits.

Stopbits	S1	S2	S3	S4	S5	S6	S7	S8
1 stopbit						OFF	X	ON
2 stopbits						ON	X	ON

The device needs to be restarted to confirm the settings. To do this, disconnect the device briefly from the power supply (plug 1).

4.2.2 Modbus address

To set the Modbus address, the switch S8 must be in the position **OFF**.

S1	S2	S3	S4	S5	S6	S7	S8
Modbus Address							OFF

Fig. 18: DIP switches

The address is entered in the dual system. The switches S1 to S7 represent the respective setting value as follows:.

	S1	S2	S3	S4	S5	S6	S7
Binary	2 ⁰	2 ¹	2 ²	2 ³	2 ⁴	2 ⁵	2 ⁶
Decimal	1	2	4	8	16	32	64

For example:

The Modbus address 24 should be set.

	S1	S2	S3	S4	S5	S6	S7	S8
Switch setting	OFF	OFF	OFF	ON	ON	OFF	OFF	OFF
Priority	$0 \cdot 2^0$	$0 \cdot 2^1$	$0 \cdot 2^2$	$1 \cdot 2^3$	$1 \cdot 2^4$	$0 \cdot 2^5$	$0 \cdot 2^6$	
Total	0	+0	+0	+8	+16	+0	+0	=24

The device needs to be restarted to confirm the settings. To do this, disconnect the device briefly from the power supply (plug 1).

4.3 Modbus functional description

The following describes the Modbus functions that support the DE43 Transmitter. The descriptions are initially kept general as explained in the [Modbus Protocol Specification](#) and are then supplemented with the unique features of the DE43.

4.3.1 Modbus Transaction

A Modbus transaction comprises two parts. A request from the Master and a response from the Slave.

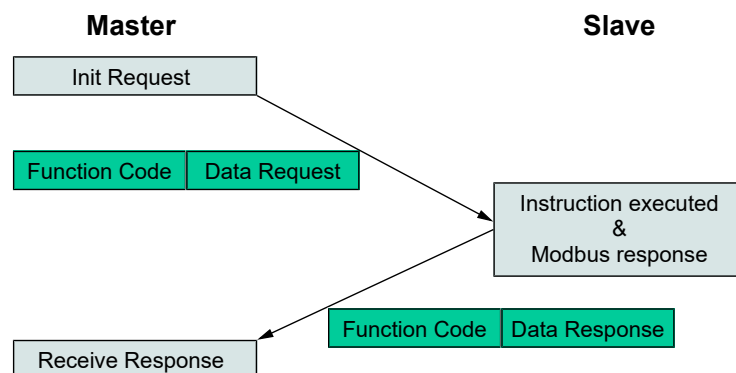


Fig. 19: Error-free request/response cycle

If an error occurs during a Modbus transaction, the Function Code is replaced with a special Function Code with an error indicator in the Modbus Response message and a more detailed description of the error in the data field is sent.

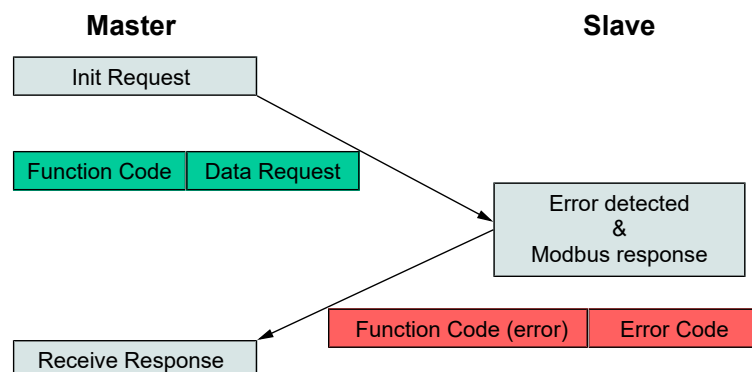


Fig. 20: Faulty request/response cycle

4.3.2 Modbus telegram

The maximum size of a Modbus telegram is 256Byte. The telegram comprises a 1 byte slave address, a 1 byte function code, the data and a 2 byte CRC-checksum.

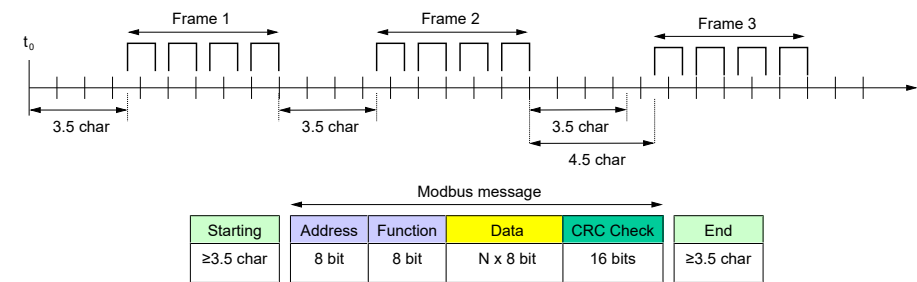
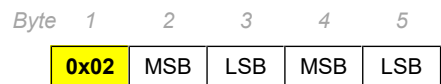


Fig. 21: Modbus Message Frame

4.3.3 Function code 0x02: Read Discrete Inputs

This function code is used to read digital inputs.

Request The query contains the address of the first bits that are to be read and their number.



Byte	Field name	Size	Value range
1	Function Code	1 byte	0x02
2.3	Start Address	2 bytes	0x0000 to 0xFFFF
4.5	Number of inputs	2 bytes	1 to 2000 (0x7D0)

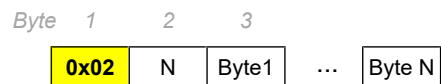
The DE43 can be equipped with up to four digital inputs.

Bit	Data type	Description	State
0	Boolean	Digital input 1	0 or 1
1	Boolean	Digital input 2	0 or 1

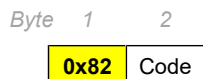
Response The states of the digital inputs are summarised as bytes in the response. The number of bytes (N) is the result of the number of inputs divided by 8. If there is a rest, the number of bytes increases (N=N+1).

However, as the DE43 ... R#### only has a maximum of 2 inputs, only 1 byte is transferred as a response.

The states of the digital inputs from the bit with the lowest value are saved within a byte. A bit value of 0 corresponds to the status OFF; a bit value of 1 corresponds to the status ON.



Byte	Field name	Size	Value range
1	Function Code	1 byte	0x02
2	Number of bytes	1 byte	N
3...	Number of inputs	N Bytes	8 Bit value

Error

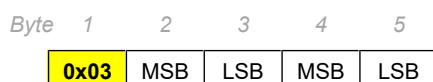
Byte	Field name	Size	Value range
1	Function Code (error)	1 byte	0x82
2	Error code	1 byte	Code s. table Error codes [► 22]

4.3.4 Function code 0x03: Read Holding Registers

This Function Code is used to read the Holding Register. The maximum possible number of registers that can be addressed in one message is 125.

Request

The request contains the address of the first register that is to be read and the number of registers that need to be read. The addressing of the register starts with 0; the numbering of the registers starts with 1.



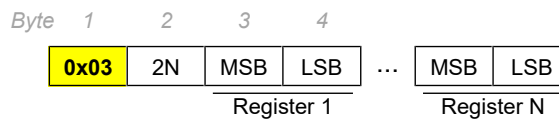
Byte	Field name	Size	Value range
1	Function Code	1 byte	0x03
2.3	Start Address	2 bytes	0x0000 to 0xFFFF
4.5	Number of registers	2 bytes	0x0001 to 0x007D (1...125)

The DE43 Transmitter has precisely 1 Holding Register with the address 0x0000.

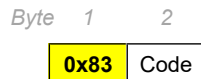
Bit	Data type	Description	State
0	Unsigned Integer	Pressure sensor 1	Sensor error 0 or 1
1	Unsigned Integer	Pressure sensor 1	Pressure too low 0 or 1
2	Unsigned Integer	Pressure sensor 1	Pressure too high 0 or 1
3	Unsigned Integer	RESERVED	0 or 1
4	Unsigned Integer	Pressure sensor 2	Sensor error 0 or 1
5	Unsigned Integer	Pressure sensor 2	Pressure too low 0 or 1
6	Unsigned Integer	Pressure sensor 2	Pressure too high 0 or 1
7	Unsigned Integer	RESERVED	0 or 1
8	Unsigned Integer	Temp. sensor	Sensor error 0 or 1
9	Unsigned Integer	Temp. sensor	Temperature too low 0 or 1
10	Unsigned Integer	Temp. sensor	Temperature too high 0 or 1
11	Unsigned Integer	RESERVED	0 or 1
12	Unsigned Integer	General	System error 0 or 1
13	Unsigned Integer	RESERVED	0 or 1
14	Unsigned Integer	RESERVED	0 or 1
15	Unsigned Integer	RESERVED	0 or 1

Response

The response contains two bytes for each read register; therefore the number of bytes is twice of the number of registers (N).



Byte	Field name	Size	Value range
1	Function Code	1 byte	0x03
2	Number of bytes	2 bytes	2N
3.4	Holding Register	N x 2 Byte	16 Bit value

Error

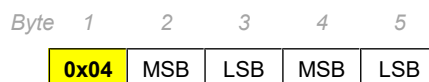
Byte	Field name	Size	Value range
1	Function Code (error)	1 byte	0x83
2	Error code	1 byte	Code s. table Error codes [22]

4.3.5 Function code 0x04: Read Input Register

This Function Code is used to read the input register. The maximum possible number of registers that can be addressed in one message is 125.

Request

The request contains the address of the first register that is to be read and the number of registers that need to be read. The addressing of the register starts with 0; the numbering of the registers starts with 1.



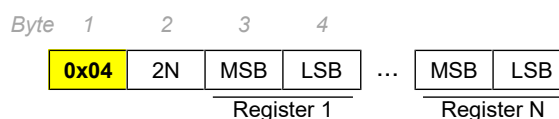
Byte	Field name	Size	Value range
1	Function Code	1 byte	0x04
2.3	Start Address	2 bytes	0x0000 to 0xFFFF
4.5	Number of registers	2 bytes	0x0001 to 0x007D (1...125)

The DE43 Transmitter has 3 Input Registers.

Reg.No.	Address	Data type	Description	Unit	Contents
1	0x0000	Integer	Measured value channel 1	PA	Measured value
2	0x0001	Integer	Measured value channel 2	PA	Measured value
3	0x0002	Integer	Temperature measured value	°C	Measured value

Response

The response contains two bytes for each read register; therefore the number of bytes is twice of the number of registers.



Byte	Field name	Size	Value range
1	Function Code	1 byte	0x04
2	Number of bytes	2 bytes	2N
3.4	Content Register	N x 2 Byte	16 Bit value

Error

Byte	1	2
	0x84	Code

Byte		Size	Value range
1	Function Code (error)	1 byte	0x84
2	Error code	1 byte	Code s. table Error codes [22]

4.3.6 Function code 0x2B/0x0E: Device Identification

This Function Code is used to read certain information about identification of the unit. The following object types are used in the FISCHER units:

Object ID	Object Name	Type	Category
0x00	VendorName	ASCII String	Basic
0x01	ProductCode	ASCII String	Basic
0x02	MajorMinorRevision	ASCII String	Basic
0x03	VendorUrl	ASCII String	Regular
0x04	ProductName	ASCII String	Regular
0x05	ModelName	ASCII String	Regular
0x06	UserApplicationName	ASCII String	Regular

NOTICE! There are no objects of the Extended category.

Request

Byte	1	2	3	4
	0x2B	0x0E	DevID	ObjID

Byte	Field name	Size	Value range
1	Function Code	1 byte	0x2B
2	MEI Type ⁺⁾	1 byte	0x0E
3	Read Device ID Code	1 byte	01 / 02 / 04
4	Object ID	1 byte	0x00 to 0xFF

⁺⁾ MEI = Modbus Encapsulated Interface

Read Device ID

The Read Device ID Code (DevID) serves to specify the access. If the code is not correct, an error message with the code 0x03 is sent.

01	Access to objects of the Basic category	stream access
02	Access to objects of the Regular category	stream access
04	Access to a single object	individual access

If the length of the requested information exceeds the maximum possible length of the PDU, several transactions (Request/Response) must be carried out.

Object ID

The Object ID Code states on which object of the 'stream access' should start. If the Object ID does not match the existing objects, the 'stream access' starts with the first object of the category. In the event of an 'individual access', an error message is generated with the error code 0x02.

Error

Byte 1 2

0xAB	Code
------	------

Byte	Field name	Size	Value range
1	Function Code (error)	1 byte	0xAB (0x2B + 0x80)
2	Error code	1 byte	Code s. table Error codes [22]

4.3.7 Error codes

0x01	The function is not supported
0x02	An invalid address is referenced
0x03	The request does not correspond to the expected format
0x04	An error that could not be remedied occurred

4.4 LED flash codes

The operational status of the device is continuously signalled via two LEDs. The green LED signals correct operation and will go off in the event of an error. The error type is communicated via flash codes of the red LED.

ON	The LED shines permanently
Flash	The LED flashes regularly for 0.2 s
short	The LED shines for approx. 0.5 s
long	The LED shines for approx. 1 s
OFF	The LED does not shine

green LED	Red LED	Description
ON	OFF	The DE43 is ready for operation
ON	Flash	The DE43 sends an answer to the master via the Modbus
OFF	1 x long 1 x short	Pressure sensor 1: Error reading the sensor signal
OFF	1 x long 2 x short	Pressure sensor 2: Error reading the sensor signal
OFF	1 x long 3 x short	Temperature sensor: Error reading the sensor signal
OFF	1 x long 10 x short	Error reading the configuration parameter
OFF	1 x long 11 x short	Error writing the configuration parameter
OFF	1 x long 12 x short	Wrong configuration of the MODBUS parameter (Baud rate, parity, stopbits)

5 Servicing

5.1 Maintenance

The instrument is maintenance-free. We recommend the following regular inspection to guarantee reliable operation and a long service life:

- Check the function in combination with downstream components.
- Check the leak-tightness of the pressure connection lines.
- Check the electrical connections.

The exact test cycles need to be adapted to the operating and environmental conditions. In combination with other devices, the operating instructions for the other devices also need to be observed.

5.2 Transport

The measuring device must be protected against impacts. It should be transported in the original packaging or a suitable transport container.

5.3 Service

All defective or faulty devices should be sent directly to our repair department. Please coordinate all shipments with our sales department.



WARNING

Process media residues

Process media residues in and on dismantled devices can be a hazard to people, animals and the environment. Take adequate preventive measures. If required, the devices must be cleaned thoroughly.

Return the device in the original packaging or a suitable transport container.

5.4 Disposal

Please help to protect the environment by always disposing of the work pieces and packaging materials in compliance with the valid national waste and recycling guidelines or reuse them.

6 Technical data

6.1 General

General information		
Type designation	DE43	
Pressure type	Differential pressure, relative pressure	
Measurement principle	Piezo-resistive	
Reference conditions (acc. to IEC 61298-1)		
Temperature	+15 ... +25 °C	
Relative humidity	45 ... 75 %	
Air pressure	86 ... 106 kPa	860 ... 1060 mbar
Installation position	User-defined	

6.2 Input variables

Measuring variable	Pressure, under-pressure and differential pressure for neutral gaseous media
Damping (P=10...90%)	1 sec

		Unit	+ ranges (0 ... +p)					+ ranges (-p ... +p)				
Measuring range (p)		PA	400	600	1000	1600	2500	±250	±400	±600	±1000	±1600
		kPa	0.4	0.6	1	1.6	2.5	±0.25	±0.4	±0.6	±1	±1.6
		mbar	4	6	10	16	25	±2.5	±4	±6	±10	±16
Max. stat. operating pressure		mbar	50	50	100	100	100	50	50	50	100	100
Bursting pressure		mbar	150	150	300	300	300	150	150	150	300	300
Characteristic curve deviation ^(*)	Max.	%FS	1.0									
	Type	%FS	0.5									
TK Span ^(**)	Max.	%FS/10K	1.0	1.0	0.3	0.3	0.3	1.0	0.5	0.3	0.3	0.3
	Type	%FS/10K	0.3									
TK zero-point ^(**)	Max.	%FS/10K	1.0	1.0	0.4	0.4	0.4	1.0	0.5	0.4	0.4	0.4
	Type	%FS/10K	0.2									

^(*) Characteristic curve deviation (non-linearity and hysteresis) at 25°C

^(**) Compensation range 0...60 °C

6.3 Communication parameter

interface	RS 485
Report	Modbus RTU
Modbus specification	Application Protocol Specification V1.1b3 (April 26, 2012)
Address	1 ... 127
Baud rate	1200 ... 57600 Baud
Parity	Even, uneven, parity
Stopbits	1...2

Pre-set data format

Baud rate	9600 Baud
Parity	None
Stopbit	1

Supported Modbus functions

0x02	Read Discrete Inputs
0x03	Read Holding Registers
0x04	Read Input Registers
0x2B / 0x0E	Read Device Identification

For more information about this, please refer to the operating instructions and online http://www.modbus.org/docs/Modbus_Application_Protocol_V1_1b3.pdf.

6.4 Auxiliary energy

nominal voltage	24 V DC
Admissible operating voltage	18 ... 30 V DC
Absorbed power	Max. 2 W

6.5 Operating conditions

Ambient temperature range	-10 ... +60 °C
Storage temperature range	-20 ... +70 °C
Medium temperature range	-10 ... +70 °C
Protection	IP65
ATEX	EN 60079-0:2012 + A11:2013 EN 60079-15:2010 EN 60079-31:2014
EMC	EN 61326-1:2013 EN 61326-2-3:2013
RoHS	EN IEC 63000:2018

6.6 Construction design

Installation position	User-defined
Max. dimensions (WxHxT)	116 x 103 x 76 mm
Weight	375 g

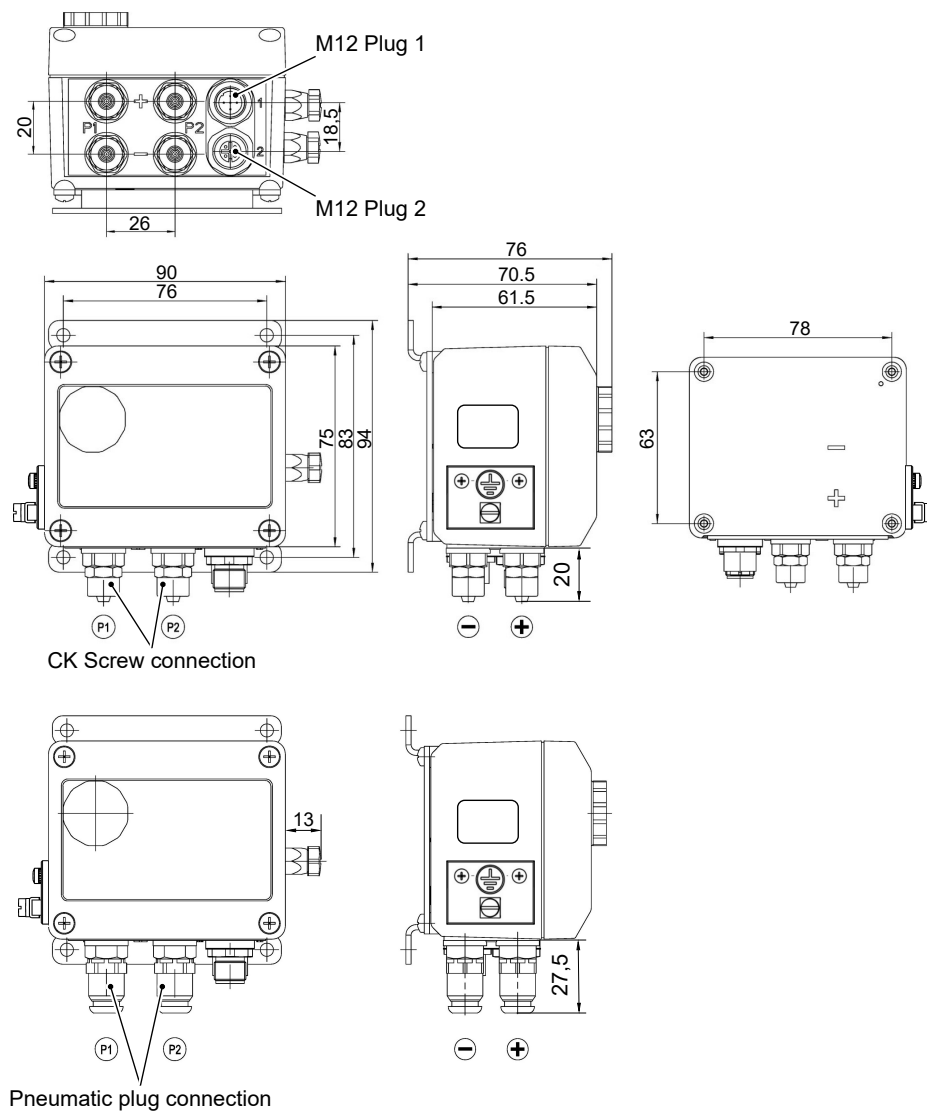
6.6.1 Connections

Modbus connector 1	M12 round plug connector (5-pin, male, max. 2A) Plug 1 for supply and bus signals
Modbus connector 2	M12 round plug connector (5-pin, female, max. 2A) Plug 2 for forwarding the signals to the next BUS participant or to connect a BUS termina- tion plug
Digital inputs E1 ... E4	M8 round plug connector (3-pin, female) Depending on the model, 0, 2 or 4 proximity switches can be connected
Process connection option 1	Aluminium CK screw connection for 6/4 or 8/6 mm hose
Process connection option 2	Pneumatic plug connector for 6/4 or 8/6 mm hose

6.6.2 Materials

Housing	Polyamide PA 6.6
Media-contacting material	Silicon, PVC, aluminium, brass

6.6.3 Dimensional drawings



Digital inputs

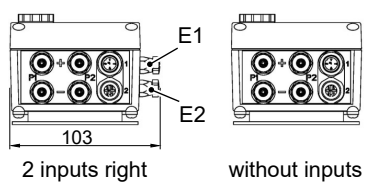
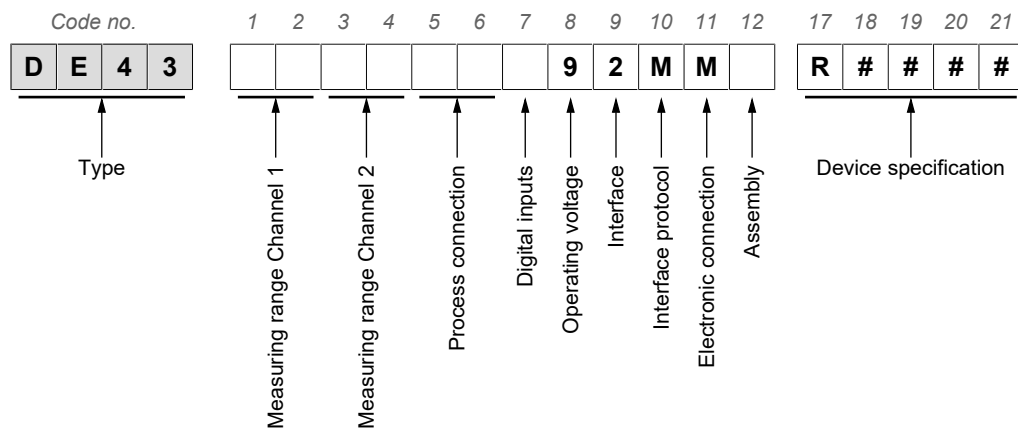


Fig. 22: Dimensional picture

7 Order codes



Measuring range channel 1:

[1.2]	[Pa]
D7	0 ... 400
D8	0 ... 600
D9	0 ... 1000
E1	0 ... 1600
E2	0 ... 2500 Pa
S6	-250 ... +250
R1	-400 ... +400
R2	-600 ... +600
R3	-1000 ... +1000
R4	-1600 ... +1600

Measuring range channel 2:

[1.2]	[Pa]
D7	0 ... 400
D8	0 ... 600
D9	0 ... 1000
E1	0 ... 1600
E2	0 ... 2500 Pa
S6	-250 ... +250
R1	-400 ... +400
R2	-600 ... +600
R3	-1000 ... +1000
R4	-1600 ... +1600

Process connection:

[5.6]	
40	CK aluminium screw connection for 6/4 mm hose
41	CK aluminium screw connection for 8/6 mm hose
P6	Pneumatic plug connector MS nickel-plated for 6/4 mm hose
P8	Pneumatic plug connector MS nickel-plated for 8/4 mm hose

Digital inputs:

[7]	M8 round plug connector 3-pin, female
0	Without digital inputs
K	Two digital inputs (E1, E2) right

Operating voltage:

[8]	
9	24 V DC

Interface:

[9]	
2	RS 485

Interface protocol:

[10]	(Code no.)
C	Modbus RTU Protocol





Electrical connection:

[11]	
C	M12 round plug connector (Modbus, power supply) M8 round plug connector (Digital inputs, optional→[7])

Assembly:

[12]	
0	Standard (attachment boreholes on rear side)
W	Horizontal wall mounting
V	Vertical wall mounting

Device specification

[17-21]	Device specification
R####	Version for use in areas at risk of explosion Zone 2 and Zone 22
	   II 3G Ex nA IIC T4 Gc  II 3D Ex tc IIIB T125 °C Dc

8 Attachments



(Translation) **CE**

EU Declaration of Conformity

For the product described as follows

Product designation 2-channel differential pressure transmitter

Type designation DE43 ... R

it is hereby declared that it corresponds with the basic requirements specified in the following designated directives:

2014/30/EU

EMC Directive

2014/34/EU

ATEX Directive

2011/65/EU

RoHS Directive

(EU) 2015/863

Delegated Directive amending Annex II to Directive 2011/65/EU

The products were tested in compliance with the following standards.

Electromagnetic compatibility (EMC)

DIN EN 61326-1:2013-07
EN 61326-1:2013

Electrical equipment for measurement, control and laboratory use - EMC requirements - Part 1: General requirements

DIN EN 61326-2-3:2013-07
EN 61326-2-3:2013

Electrical equipment for measurement, control and laboratory use - EMC requirements - Part 2-3: Particular requirements - Test configuration, operational conditions and performance criteria for transducers with integrated or remote signal conditioning

Explosive atmospheres (ATEX)

DIN EN 60079-0:2014-06
EN 60079-0:2012 + A11:2013

Explosive atmospheres - Part 0: Equipment - General requirements

DIN EN 60079-15:2011-02
EN 60079-15:2010

Explosive atmospheres - Part 15: Equipment protection by type of protection "n"

DIN EN 60079-31:2014-12
EN 60079-31:2014

Explosive atmospheres - Part 31: Equipment dust ignition protection by enclosure "t"

RoHS Directive (RoHS3)

DIN EN IEC 63000:2019-05
EN IEC 63000:2018

Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances

Also they were subjected to the conformity assessment procedure „Internal production control“.

Sole responsibility for the issue of this declaration of conformity in relation to fulfilment of the fundamental requirements and the production of the technical documents is with the manufacturer.

Manufacturer FISCHER Mess- und Regeltechnik GmbH
Bielefelder Str. 37a
32107 Bad Salzufen, Germany
Tel. +49 (0)5222 974 0

Documentation representative Torsten Malischewski
General Manager R&D

The devices bear the following marking:



Ex II 3G Ex nA IIC T4 Gc

Ex II 3D Ex tc IIIB T125°C Dc

ppa. T. Malischewski

Bad Salzufen
12 Okt 2022

T. Malischewski
General manager R&D

09010349 • CE EN DE43_R • Rev. ST4-B • 10/22



1 / 1

Fig. 23: CE_EN_DE43_R



(Translation) **UK
CA**

UKCA Declaration of Conformity

For the product described as follows

Product designation **2-channel differential pressure transmitter**
Type designation **DE43 ... R**

is hereby declared to comply with the essential requirements, specified in the following UK regulations:

Statutory regulation No.	Description
2016 No. 1107	<i>The Equipment and Protective Systems Intended for Use in Potentially Explosive Atmospheres Regulations 2016</i>
2016 No. 1091	<i>The Electromagnetic Compatibility Regulations 2016</i>
2021 No. 422	<i>The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment (Amendment) Regulations 2021</i>
2022 No. 1647	<i>The Hazardous Substances and Packaging (Legislative Functions and Amendment) (EU Exit) Regulations 2020</i>

The products have been tested according to the following standards.

Explosive atmospheres (ATEX):

<i>BS EN IEC 60079-0:2018-07-09</i>	<i>Explosive atmospheres. Equipment. General requirements</i>
<i>BS EN IEC 60079-15:2019-05-03</i>	<i>Explosive atmospheres. Equipment protection by type of protection "n"</i>
<i>BS EN 60079-31:2014-07-31</i>	<i>Explosive atmospheres. Equipment dust ignition protection by enclosure "t"</i>

Electromagnetic compatibility (EMC):

<i>BS EN 61326-1:2013-02-28</i>	<i>Electrical equipment for measurement, control and laboratory use. EMC requirements. General requirements</i>
<i>BS EN 61326-2-3:2013-02-28</i>	<i>Electrical equipment for measurement, control and laboratory use. EMC requirements. Particular requirements. Test configuration, operational conditions and performance criteria for transducers with integrated or remote signal conditioning.</i>

Restriction of Hazardous Substances (RoHS):

<i>BS EN IEC 63000:2018-12-10</i>	<i>Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances</i>
-----------------------------------	---

The sole responsibility for drawing up this declaration of conformity in relation to the fulfilment of the essential requirements and the preparation of the technical documentation lies with the manufacturer.

Manufacturer **FISCHER Mess- und Regeltechnik GmbH**
 Bielefelder Str. 37a
 32107 Bad Salzufflen, Germany
 Tel. +49 (0)5222 974 0

The devices bear the following marking:

**UK
CA**
 ⓧ II 3G Ex nA IIC T4 Gc
 ⓧ II 3D Ex tc IIIB T125°C Dc

ppa. T. Malischewski

Bad Salzufflen
12 Okt 2022

T. Malischewski
 General manager R&D

09010763 • UKCA_EN_DE43_R • Rev. ST4-A • 10/22



1 / 1

Fig. 24: UKCA_EN_DE43_R

Notes



FISCHER Mess- und Regeltechnik GmbH

Bielefelder Str. 37a
D-32107 Bad Salzuflen

Tel. +49 5222 974-0

Fax +49 5222 7170

www.fischermesstechnik.de

info@fischermesstechnik.de