







Operating manual

DS13

Differential pressure switch



Masthead

Manufacturer: FISCHER Mess- und Regeltechnik GmbH

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Subject to technical amendments.



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Version history

Rev. ST4-A 04/20	Version 1 (first edition)
Rev. ST4-B 11/21	Version 2 (Correction perm. stat. operating pressure; UKCA)
Rev. ST4-C 03/23	Version 3 (Correction switching hysteresis)

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1 Safety instructions

1.1 General

This operating manual contains basic instructions for the installation, operation and maintenance of the device that must be followed without fail. It must be read by the installer, the operator and the responsible specialist personnel before installing and commissioning the device.

This operating manual is an integral part of the product and therefore needs to be kept close to the instrument in a place that is accessible at all times to the responsible personnel.

The following sections, in particular instructions about the assembly, commissioning and maintenance, contain important information, non-observance of which could pose a threat to humans, animals, the environment and property.

The instrument described in these operating instructions is designed and manufactured in line with the state of the art and good engineering practice.

1.2 Personnel Qualification

The instrument may only be installed and commissioned by specialized personnel familiar with the installation, commissioning and operation of this product.

Specialized personnel are persons who can assess the work they have been assigned and recognize potential dangers by virtue of their specialized training, their skills and experience and their knowledge of the pertinent standards.

1.3 Risks due to Non-Observance of Safety Instructions

Non-observance of these safety instructions, the intended use of the device or the limit values given in the technical specifications can be hazardous or cause harm to persons, the environment or the plant itself.

The supplier of the equipment will not be liable for damage claims if this should happen.

1.4 Safety Instructions for the Operating Company and the Operator

The safety instructions governing correct operation of the instrument must be observed. The operating company must make them available to the installation, maintenance, inspection and operating personnel.

Dangers arising from electrical components, energy discharged by the medium, escaping medium and incorrect installation of the device must be eliminated. See the information in the applicable national and international regulations.

Please observe the information about certification and approvals in the Technical Data section.

1.5 Unauthorised Modification

Modifications of or other technical alterations to the instrument by the customer are not permitted. This also applies to replacement parts. Only the manufacturer is authorised to make any modifications or changes.

1.6 Inadmissible Modes of Operation

The operational safety of this instrument can only be guaranteed if it is used as intended. The instrument model must be suitable for the medium used in the system. The limit values given in the technical data may not be exceeded.

The manufacturer is not liable for damage resulting from improper or incorrect use.

1.7 Safe working practices for maintenance and installation work

The safety instructions given in this operating manual, any nationally applicable regulations on accident prevention and any of the operating company's internal work, operating and safety guidelines must be observed.

The operating company is responsible for ensuring that all required maintenance, inspection and installation work is carried out by qualified specialized personnel.

1.8 Pictogram explanation



▲ DANGER

Type and source of danger

This indicates a **direct** dangerous situation that could lead to death or **serious injury** (highest danger level).

1. Avoid danger by observing the valid safety regulations.



MARNING

Type and source of danger

This indicates a **potentially** dangerous situation that could lead to death or **serious injury** (medium danger level).

1. Avoid danger by observing the valid safety regulations.



A CAUTION

Type and source of danger

This indicates a **potentially** dangerous situation that could lead to slight or serious injury, damage or **environmental pollution** (low danger level).

1. Avoid danger by observing the valid safety regulations.



NOTICE

Note / advice

This indicates useful information of advice for efficient and smooth operation.

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2 Product and functional description

2.1 Delivery scope

- · Differential pressure switch DS13
- Operating Manual

2.2 Equipment versions

2.2.1 Pressure chamber

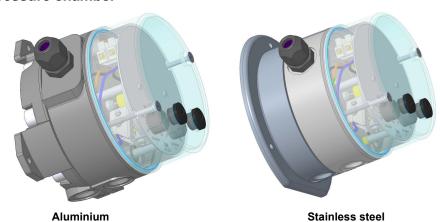


Fig. 1: Material options for the pressure chamber

2.2.2 Electrical connection

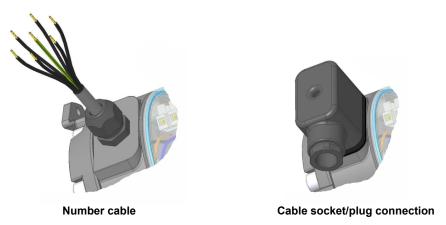


Fig. 2: Options for the electrical connection

2.2.3 Type plate

This type plate serves as an example of the information that is stated. For more information, please see the order code at the end of these instructions.

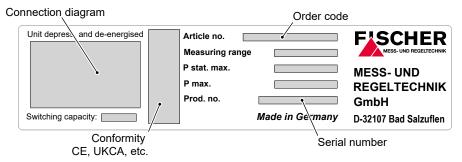


Fig. 3: Type plate

2.3 Intended use

The DS13 is a switching device for differential pressure, over and under-pressure for gaseous and fluid media. This series is ideally suited for various measuring tasks in rough environments.

Typical application cases are the monitoring of tanks, filters and compressors.

Please contact the manufacturer before using this unit with dirty or aggressive media because the unit needs to be adapted in terms of the parts that come into contact with the media.

The device can be used as a functional safety components (SIL) as agreed with the manufacturer (see order code).

The device is to be exclusively used for the applications agreed between the manufacturer and the user.

2.4 Function diagram

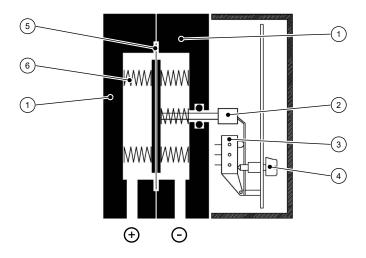


Fig. 4: Function diagram

1	Pressure chamber	2	Tappet
3	Micro-switch	4	Switch point setting
5	Measuring diaphragm	6	Measuring springs

2.5 Design and mode of operation

A sturdy non-sensitive diaphragm measuring unit that is suitable for measuring differential pressure, and over and under-pressure is used as a measuring system. The unit uses the same measuring principle for all three measuring applications.

In the rest position, the spring forces on both sides of the membrane are balanced out. Due to the pressure or under-pressure to be measured, a singlesided force is created on the membrane which shifts the membrane system against the measurement range springs up to compensation of the spring forces. In case of overload, the membrane supports against the metallic support surfaces.

A centrally positioned tappet transfers the movement of the membrane system onto the operating elements of the micro-switches.

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3 Assembly

3.1 General

The device is designed for wall mounting.

NOTICE! At the factory, the device is calibrated for vertical installation and only this installation position is allowed.

To ensure safety during installation and maintenance, we recommend installing a suitable shut-off valve on the system (see accessories). A shut-off valve offers the following advantages:

- The device can be depressurized or decommissioned.
- The device can be disconnected from the power supply within the applicable system for repairs or inspections.
- · A function test of the device can be performed on-site.

3.2 Process connection

- · By authorized and qualified specialized personnel only.
- The pipes need to be depressurized when the instrument is being connected.
- Appropriate steps must be taken to protect the device from pressure surges.
- · Check that the device is suitable for the medium being measured.
- · Maximum pressures must be observed (cf. Tech. data)

The pressure connections are marked with (+) and (-) symbols on the device. When the differential pressure is measured, the higher pressure is connected to the (+) side and the lower pressure to the (-) side.

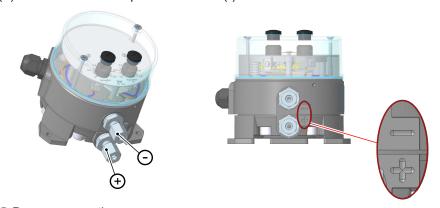


Fig. 5: Process connection

The pressure lines must be kept as short as possible and installed without any tight bends to avoid delays.

The pressure lines must be installed at an inclination so that when fluids are measured no air pockets are created or when measuring gases, no water pockets are created. If the required inclination is not reached, water or air filters must be installed at suitable places.

In the case of fluid measuring media, the pressure lines must be vented because different fluid columns in the lines will distort the measurements.

If water is used as a measuring medium, the unit must be protected against frost

Pulsating pressure on the system side can lead to wear and functional problems. To safeguard this, we recommend installing absorption elements in the pressure line.

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Fluid media

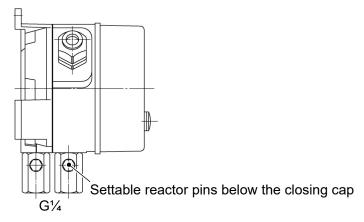


Fig. 6: Controllable damping reactor MZ40

In the operational status, the reactor pins need to be set so that the measurement display follows the pressure changes with a delay.

Gaseous media

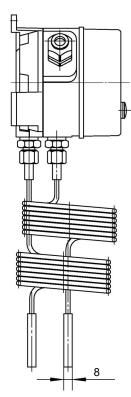


Fig. 7: Capillary throttle coils MZ401

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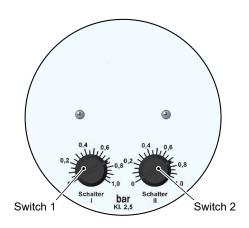
4 Start-up

4.1 General

All electrical supply, operating and measuring lines, and the pressure connections must have been correctly installed before commissioning. All supply lines are arranged so that there are no mechanical forces acting on the device.

Check that the pressure connections do not leak before commissioning.

4.2 Control elements



Switch point setting

Fig. 8: Control elements

- Depending on the enclosure model, the switch point setting is accessible in different ways.
- The enclosure must be opened to set the zero-point.

4.3 Opening the enclosure

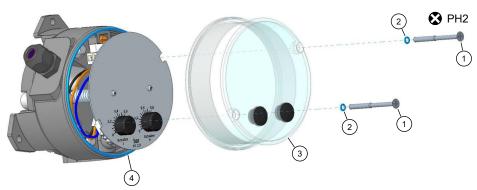


Fig. 9: Remove the cover hood

- Remove the attachment screws (1) with a screwdriver. Ensure that the sealing rings (2) do not get lost. The protection class is no longer guaranteed without these sealing rings.
- 2. Remove the Makrolon in the hood (3) and the seal (4).
- 3. It is assembled in reverse order. The seal (4) must lie precisely in the groove of the hood before the hood is screwed on.

4.4 Switch point setting

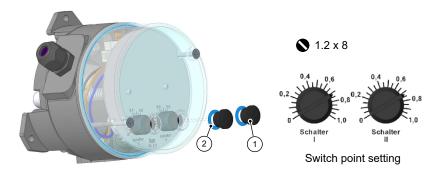


Fig. 10: Switch point setting

- 1. Remove the plugs (1) and the seals (2) in the hood and/or open the bayonet ring enclosure.
- 2. The required switch points can be set on the reference scale guide with a screwdriver. The achievable accuracy is 5 %.
- 3. Replace the plug and/or the bayonet ring after completing the settings.

4.5 Function test

Remove both plugs in the hood for testing. Carry out the test for both microswitches. After the test, the switch points need to be reset.

Checking the switch points when the system is depressurized.

- No measurement is shown and the measurement display points to zero.
- Turn the switch point setting button toward the zero-point until the microswitch is activated.
- Check whether the signal is available on the terminals.

Test when the system is operational

- · A measurement is shown.
- Turn the switch point setting button toward the measurement until the microswitch is activated.
- · Check whether the signal is available on the terminals.

After the successful test, commission the device again otherwise contact our repair department.

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5 Servicing

5.1 Maintenance

The instrument is maintenance-free. We recommend the following regular inspection to guarantee reliable operation and a long service life:

- Check the function in combination with downstream components.
- Check the leak-tightness of the pressure connection lines.
- · Check the electrical connections.

The exact test cycles need to be adapted to the operating and environmental conditions. In combination with other devices, the operating instructions for the other devices also need to be observed.

5.2 Transport

The measuring device must be protected against impacts. It should be transported in the original packaging or a suitable transport container.

5.3 Service

All defective or faulty devices should be sent directly to our repair department. Please coordinate all shipments with our sales department.



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Process media residues

Process media residues in and on dismantled devices can be a hazard to people, animals and the environment. Take adequate preventive measures. If required, the devices must be cleaned thoroughly.

Return the device in the original packaging or a suitable transport container.

5.4 Disposal

Please help to protect the environment by always disposing of the work pieces and packaging materials in compliance with the valid national waste and recycling guidelines or reuse them.

6 Technical data

6.1 General Information

Reference conditions (acc. to IEC 61298-1)		
Temperature	+15 +25 °C	
Relative humidity	45 75 %	
Air pressure	86 106 kPa	860 1060 mbar
Installation position	vertical	

6.2 Input variables

Measuring ranges	Measuring accuracy	Allowed static operating pressure	Overpres- sure	Under- pressure
0 250 mbar	± 6.25 mbar	16 bar	25 bar	- 1 bar
0 400 mbar	± 10 mbar	16 bar		
0 0.6 bar	± 0.015 bar	16 bar		
0 1 bar	± 0.025 bar	16 bar		
0 1.6 bar	± 0.04 bar	25 bar		
0 2.5 bar	± 0.625 bar	25 bar		
0 4 bar	± 0.1 bar	25 bar		
0 6 bar	± 0.15 bar	25 bar		
0 10 bar	± 0.25 bar	25 bar		
0 16 bar	± 0.4 bar	25 bar		
0 25 bar	± 0.625 bar	25 bar		
-0.6 0 bar	± 0.015 bar	16 bar		
-1 0 bar	± 0.025 bar	16 bar		
-1 +0.6 bar	± 0.04 bar	25 bar		
-1 +1.5 bar	± 0.0625 bar	25 bar		
-1 +3 bar	± 0.1 bar	25 bar		
-1 +5 bar	± 0.15 bar	25 bar		

Rated pressure of the measuring system	25 bar
Test pressure	1.5 times the rated pressure
Zero-point setting	Arranged in the front panel of the scale
Measuring accuracy	± 2.5% of the measuring span

6.3 Output parameters

Switch contacts	1 to 2 micro-switches
Switching function (per contact)	Changeover contact
Switch point setting	Can be set to reference scales from outside
Smallest settable value	5% of the measuring span
Switch hysteresis	approx. 2.5% of the measuring span

Per contact	AC	DC
Switching voltage	250 V	30 V
Switching current	5 A	0.4 A
Switching output	250 VA	10 W

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6.4 Operating conditions

Increase ambient temperature	-10 +70 °C
Media temperature	-10 +70 °C
Storage temperature	-15 +75 °C
Enclosure protection class	IP55 as per EN 60529
NSR	EN 61010-1:2010
RoHS	EN 50581:2012
SIL2	EN 61508:2010 Parts 1-7

6.5 Construction design

Process connection	Inner thread G1/4	
	Inner thread 1/4-18 NPT	
Brass, CrNi steel	Connection shank G1/2 B DIN EN 837	7
	Connection shank G1/4 B DIN EN 837	7
	Connecting shanks 1/4-18 NPT	
Brass, CrNi steel, galvanised	Cutting ring connection in brass for 6	mm pipe
steel	Cutting ring connection in brass for 8	mm pipe
	Cutting ring connection in brass for 1	0 mm pipe
Electrical connection	Permanently wired numbered cables	
	7-pin plug connection	
	Cable socket	
Installation position	vertical	
Dimensions	See dimensional drawings	
Weight	Pressure chamber in aluminium	1.2 kg
	Pressure chamber in stainless steel	3.5 kg

6.5.1 Materials

Aluminium GkAlSi10(mg); painted black
Aluminium GkALSi10(mg); HART-COAT® surface protection
Chromium nickel steel 1.4305
Chromium nickel steel 1.4571
NBR
VITON®
Inconel 718
NBR
VITON®
Rustproof steel 1.4310, 1.4305
Brass
Chromium nickel steel
Brass
Galvanised steel
Chromium nickel steel

Parts with no contact with the medium		
Cover hood	IP55	Makrolon
Bayonet ring housing	IP65	Stainless steel 1.4301
Dial face and needle		Aluminium
Setting buttons		AlCuMgPb 3.1645

6.5.2 Dimensional drawings

All dimensions in mm unless otherwise stated

The following are the dimensional diagrams for the pressure chambers in aluminium. The dimensional diagrams for the pressure chambers in stainless steel are similar. For this reason, there is no illustration.

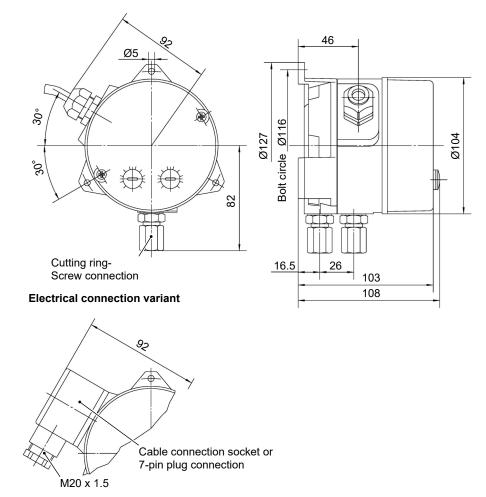


Fig. 11: Dimensional picture

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Process connection variants

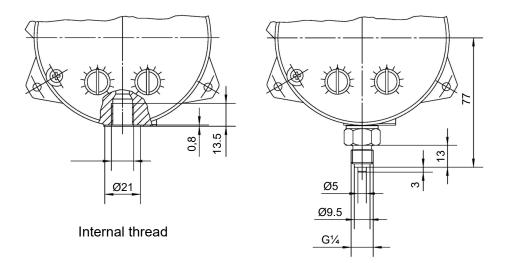
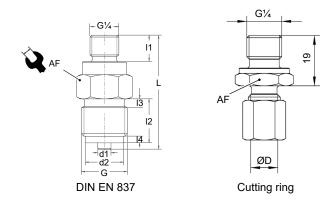
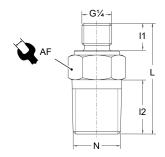


Fig. 12: Process connection



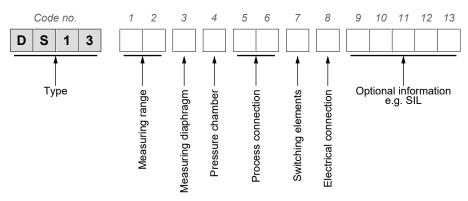
Connecting shanks	d1	d2	I1	12	13	14	SW
G1/4B	5	9,5	12	13	3	2	19
G½B	6	17,5	12	20	4,5	3	22
Cutting ring screw connection				ØD		SW	
Pipe diameter			6, 8, 10)		19	



NPT outside

Connecting shanks	N	L	I1	12	A/F
NPT outside	1/4-18 NPT	42	12	18	19

7 Order Codes



		Measuring diaphragm
[1.2]	Measuring range	NBR / VITON Inconel 718
82	0 250 mbar	X
83	0 400 mbar	X
01	0 0.6 bar	X
02	0 1 bar	X
03	0 1.6 bar	X
04	0 2.5 bar	X
05	0 4 bar	X
06	0 6 bar	X
07	0 10 bar	X
08	0 16 bar	X
09	0 25 bar	X
30	-0.6 0 bar	X
31	-1 0 bar	X
32	-1 +0.6 bar	X
33	-1 +1.5 bar	X
34	-1 +3 bar	X
35	-1 +5 bar	X

[3]	Measuring dia- phragm	Sealant	Comment
N	NBR	NBR	
V	VITON®	VITON®	
D	Inconel 718	NBR	Only measuring ranges 0 25 bar
E	Inconel 718	VITON®	Only measuring ranges 0 25 bar

[4]	Pressure chamber	Comment
Α	Aluminium	Only measuring range ≤ 0 16 bar
D	Aluminium HART COAT®	
W	Stainless steel 1.4305	
V	Stainless steel 1.4571	

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[5.6]	Process connection	Material		
01	Inner thread G1/4			
04	Inner thread 1/4-18 NPT			
06	Connection shanks with external thread G1/4 B	Brass		
11	Connection shanks with external thread G1/4 B CrNi steel			
14	Connecting port G½ with outer thread 1/4-18 NPT	CrNi steel		
20	Cutting ring connection in brass for 6 mm pipe	Galvanised steel		
21	Cutting ring connection in brass for 8 mm pipe	Galvanised steel		
22	Cutting ring connection in brass for 10 mm pipe	Galvanised steel		
24	Cutting ring connection in brass for 6 mm pipe	CrNi steel 1.4571		
25	Cutting ring connection in brass for 8 mm pipe	CrNi steel 1.4571		
26	Cutting ring connection in brass for 10 mm pipe	CrNi steel 1.4571		
28	Cutting ring connection in brass for 6 mm pipe	Brass		
29	Cutting ring connection in brass for 8 mm pipe	Brass		
30	Cutting ring connection in brass for 10 mm pipe Brass			
87	1 x connection shank with external thread G½ B CrNi steel			
[7]	Switching Elements			
Α	1 adjustable micro-switch			
В	2 adjustable microswitches			
[8]	Electrical connection			
1	1 metre numbered cable; permanently wired			
2	2.5 metre numbered cable; permanently wired			
5	5 metre numbered cable; permanently wired			
K	K Cable connection socket			
W	W 7-pin plug connection			
S	S DNV-GL approved version with 3 m connection cable			
[9-13	Optional information			
####	Code for special models e.g. SIL The code is generated as agreed with our sal	es team.		

Accessories

Please go to our website <u>fischermesstechnik.de</u> for data sheets for the measuring device accessories.

- DZ11 Installation set for retrofitting from wall mounting to switch panel installation. Please state the precise device type of the DS13 because there are different switch panel installation sets depending on the model.
- DZ23/24 The shut-off valve DZ23 in a three spindle model and DZ24 in a four spindle model can be particularly beneficial when mounting the differential pressure measuring and switch device DS13.

The following can be used for example:

- is a system is to be depressurized or taken out of operation
- for repairs or tests to disconnect differential pressure devices within the affected systems from the mains supply

The shutoff devices can therefore also be used for function tests on site. In contrast to DZ23, the DZ24 also has a venting valve to vent the connected pipe system. The shut-off and venting valves are designed for the rated pressure level PN40. The housing can be selected in aluminium, brass or chrome-nickel-steel 1.4301. There are various pressure connections available for process-side screw connections or connection threads.

MZ Measuring device accessory (throttles, siphons, etc.)

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8 Attachments

8.1 SIL Certificate



Hiermit wird bescheinigt, dass das unten beschriebene Produkt der Firma This certifies that the product mentioned below from company

Fischer Mess- und Regeltechnik Bielefelder Straße 37a 32107 Bad Salzuflen Deutschland

die Anforderungen der folgenden Prüfunterlage(n) erfüllt. fulfills the requirements of the following test regulations.

Geprüft nach: EN 61508:2010 Teile/Parts 1-7

Tested in accordance with:

Beschreibung des Produktes: Differenzdruck Mess- und Schaltgerät / Differental Presure Switch

(Details s. Anlage 1)
Description of product:
(Details see Annex 1)

Kontaktmanometer / Contact Pressure Gauge

Typenbezeichnung: DS11, DS13 und DS21

Type Designation: MS11

Dieses Zertifikat bescheinigt das Ergebnis der Prüfung an dem vorgestellten Prüfgegenstand. Eine allgemein gültige Aussage über die Qualität der Produkte aus der laufenden Fertigung kann hieraus nicht abgeleitet werden.

This certifies the result of the examination of the product sample submitted by the manufacturer. A general statement concerning the quality of the products from the series manufacture cannot be derived there from.

 Registrier-Nr. / Registered No. 44 799 13759902
 Gültigkeit / Validity

 Prüfbericht Nr. / Test Report No. 3526 2583
 von / from 2020-03-18

 Aktenzeichen / File reference 8003015248
 bis / until 2025-03-17

Trifficierungsstulle der Essen, 2020-03-18

TÜV NORD CERT GmbH Langemarckstraße 20 45141 Essen www.tuev-nord-cert.de technology@tuev-nord.de

Bitte beachten Sie auch die umseitigen Hinweise Please also pay attention to the information stated overleaf

Fig. 13: SIL_4479913759902



zum Zertifikat Registrier-Nr. / to Certificate Registration No. 44 799 13759902

Allgemeine Angaben

General Information

Produktbeschreibung:

Product description:

Technische Daten: Technical data: Siehe auch Seite 1 des Zertifikats See also page 1 of the certificate

Differenzdruck Mess- und Schaltgerät / Differental Presure Switch DS11, DS13, DS21

Kontaktmanometer / Contact Pressure Gauge MS11

Sicherheitsparameter I Safety Parameter

SFF = 70 % PFH = 3,3 10⁻¹¹ 1/h

HFT = 0

Typ-A-Teilkomponente I Type

Die Geräte können mit einer geeigneten Testung in SIL2 Anwendungen eingesetzt werden.

The components can be used with an appropriate testing in SIL2 applications.

Zertifizierungsstelle der TÜV NORD ČERT GmbH

Essen, 2020-03-18

TÜV NORD CERT GmbH Langemarckstraße 20

45141 Essen

www.tuev-nord-cert.de

technology@tuev-nord.de

Fig. 14: SIL_4479913759902

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8.2 EU Declaration of Conformity



(Translation)



EU Declaration of Conformity

For the product described as follows

Differential Pressure Switch Product designation

DS13 Type designation

it is hereby declared that it corresponds with the basic requirements specified in the following designated directives:

2014/35/EU Low Voltage Directive 2011/65/EU RoHS Directive

Delegated Directive amending Annex II to Directive 2011/65/EU (EU) 2015/863

The products were tested in compliance with the following standards.

Low Voltage Directive (LVD)

DIN EN 61010-1:2020-03

EN 61010-1:2010 + A1:2019 + A1:2019/

Safety requirements for electrical equipment for measurement, control, and laboratory use -

Part 1: General requirements

RoHS Directive (RoHS 3)

DIN EN IEC 63000:2019-05 Technical documentation for the assessment of electrical and electronic products with re-

EN IEC 63000:2018 spect to the restriction of hazardous substances

Also they were subjected to the conformity assessment procedure "Internal production control".

Sole responsibility for the issue of this declaration of conformity in relation to fulfilment of the fundamental requirements and the production of the technical documents is with the manufacturer.

Manufacturer FISCHER Mess- und Regeltechnik GmbH

Bielefelder Str. 37a

32107 Bad Salzuflen, Germany

Tel. +49 (0)5222 974 0

Documentation representative Torsten Malischewski

General Manager R&D

The devices bear the following marking:

Bad Salzuflen

G. Gödde

14 Dez 2020 Managing director

09010418 • CE_EN_DS13 • Rev. ST4-B • 12/21

Fig. 15: CE DE DS13

8.3 UKCA Declaration of Conformity





UKCA Declaration of Conformity

For the product described as follows

Product designation

Differential Pressure Switch

Type designation

DS13 ## # ## ######

is hereby declared to comply with the essential requirements, specified in the following UK regulations:

Statutory regulation No. Description

2016 No. 1101 The Electrical Equipment (Safety) Regulations 2016

2021 No. 422 The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic

Equipment (Amendment) Regulations 2021

2022 No. 1647 The Hazardous Substances and Packaging (Legislative Functions and Amendment) (EU

Exit) Regulations 2020

The products have been tested according to the following standards.

Low Voltage Directive (LVD):

BS EN 61010-1+A1:2017-03-31 Safety requirements for electrical equipment for measurement, control, and laboratory use.

General requirements

Restriction of Hazardous Substances (RoHS):

BS EN IEC 63000:2018-12-10 Technical documentation for the assessment of electrical and electronic products with re-

spect to the restriction of hazardous substances

The sole responsibility for drawing up this declaration of conformity in relation to the fulfilment of the essential requirements and the preparation of the technical documentation lies with the manufacturer.

Manufacturer FISCHER Mess- und Regeltechnik GmbH

Bielefelder Str. 37a

32107 Bad Salzuflen, Germany

Tel. +49 (0)5222 974 0

The devices bear the following marking:

Bad Salzuflen

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Fig. 16: UKCA_EN_DS13







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