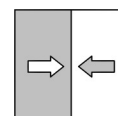


Data sheet

DS32

Differential pressure switch
with pre-set switch-point



1 Product and functional description

1.1 Performance characteristics

Main features

- High repeat accuracy
- Long life span
- High overload protection
- Pre-set switch-point

Typical applications

- Filter monitoring
- Water treatment plants
- Heating systems

Areas of application

- Filter equipment
- Plant engineering
- Machine construction

1.2 Intended use

The DS32 is a differential pressure switch for overpressure, underpressure and differential pressure measurements. The uncomplicated and durable membrane measuring mechanism is suitable for neutral fluid media, e.g. service water, heating water, neutral gases and oils.

1.3 Product summary

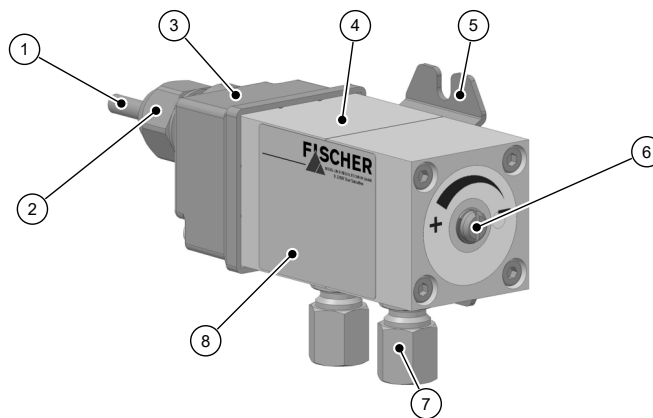


Fig. 1: Product summary

1	Connection cable	2	Cable screw connection
3	Cover hood	4	Pressure chamber
5	Mounting foot	6	Switch-point setting
7	Cutting ring screw connection	8	Type plate

1.3.1 Process connection

As standard, the device has a process connection G $\frac{1}{8}$ inch inner thread. However, the device can also be supplied with cutting ring screw connections for 6 or 8 mm tubes.

The maximum torque for the G $\frac{1}{8}$ inch inner thread is 5 Nm. The cutting ring screw connections may only be mounted with counter brackets (cf. operating instructions/assembly).

1.4 Function diagram

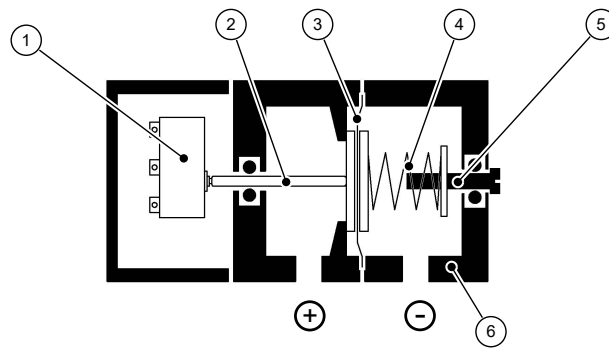


Fig. 2: Function diagram

1	Micro-switch	2	Switch tappet
3	Diaphragm	4	Measuring range spring
5	Adjustment spindle	6	Pressure chamber

1.5 Design and mode of operation

Due to the pressure or differential pressure to be measured, a one-sided force acts on the membrane. This force moves the membrane system against the pre-tensioned measuring range spring. A switch tappet mounted on the membrane actuates a micro switch.

The switch-point is set ex-works and secured against adjustment.

2 Technical data

2.1 General

Reference conditions (acc. to IEC 61298-1)		
Temperature	+15 to +25 °C	
Relative humidity	45 ... 75 %	
Air pressure	86 to 106 kPa	860 to 1060 mbar
Installation position	User-defined	

2.2 Input variables

Pressure range	Switching range		Nominal pressure	Bursting pressure
	10 ... 100%	<i>SI unit</i>		
0 to 0.6 bar	0.06 to 0.6 bar	6 to 60 kPa	PN16	64 bar
0 to 1 bar	0.10 to 1.0 bar	10 to 100 kPa		
0 to 1.6 bar	0.16 to 1.6 bar	16 to 160 kPa		
0 to 2.5 bar	0.25 to 2.5 bar	25 to 250 kPa		
0 to 4 bar	0.40 to 4.0 bar	40 to 400 kPa		
0 to 6 bar	0.60 to 6.0 bar	60 to 600 kPa		

2.3 Output parameters

Micro-switch	AC	DC
Max. switching voltage	250 V	30 V
Max. switching current	3 A	0.4 A
Min. switching current	0.1A	0.1A
Max. switching output	250 VA	10 W
Mech. life span	10 ⁶ switching cycles	

2.4 Measuring accuracy

Switch point adjustment range	10 ... 100 % of the adjustment range
Switch point accuracy	3% of the adjustment range
Hysteresis	5% of the adjustment range

2.5 Electrical connection

Hard-wired, silicone and halogen-free number cable

Core number	2 + PE
Conductor nominal cross-section	0.75 mm ²
AWG	19
Outer diameter	7.1 mm

Cable screw connection without cables

Internal connection terminal	2
Earthing	Connection screw for M4 ring cable lug
Conductor nominal cross-section	1 ... 2.5 mm ²
Cable screw connection	M16x1.5
Terminal range	5.0 ... 10 mm

2.6 Operating conditions

Ambient temperature range	-10 to +70 °C
Storage temperature range	-10 to +80 °C
Medium temperature range (for non-freezing media)	-10 to +80 °C
Low-Voltage Directive	EN 61010-1:2010 + A1:2019 + A1:2019/AC:2019
RoHS	EN IEC 63000:2018
Protection class	IP 65 acc. to EN 60529
Materials of the parts that come into contact with the surroundings	
Cover	POM
Pressure chamber	CW614N
Cable screw connection	Polyamide
Connection cable	PVC halogen-free, flame-retardant
Mounting foot	Galvanised steel and passivated
Materials of the parts that come into contact with the measuring medium	
Pressure chamber	CW614N
O-rings and membrane	NBR or FKM (acc. to order key)
Adjustment spindle, membrane plate	CW614N
Switch fields	1.4310
Other parts	CW614N, PTFE

2.7 Construction design

All dimensions in mm unless otherwise stated

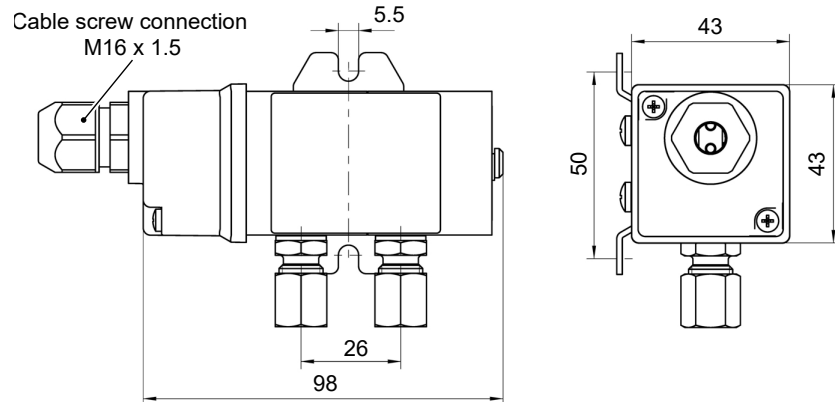


Fig. 3: Dimension drawing

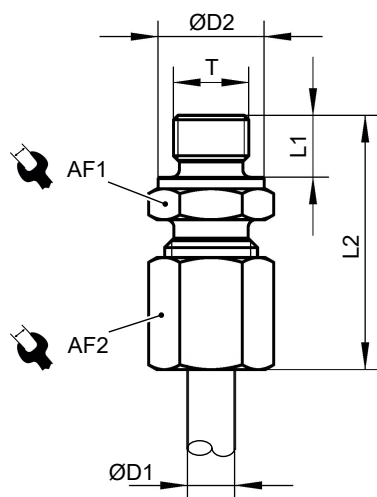


Fig. 4: Cutting ring screw connection

D	ØD1	ØD2	L1	L2	A/F 1	A/F 2
G $\frac{1}{8}$	6 mm	14 mm	8 mm	23.5 mm	14 mm	14 mm
G $\frac{1}{8}$	8 mm	14 mm	8 mm	24.5 mm	14 mm	17 mm

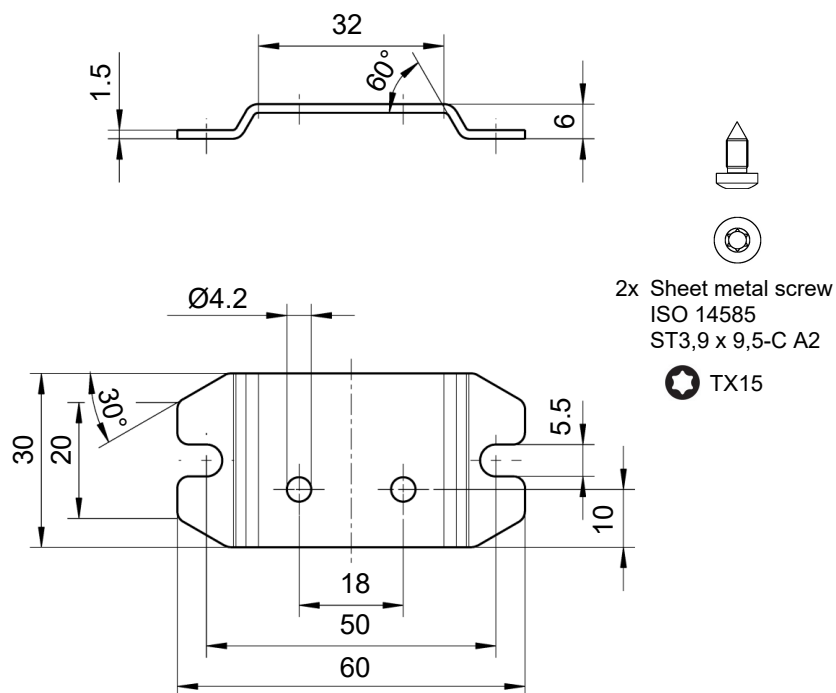
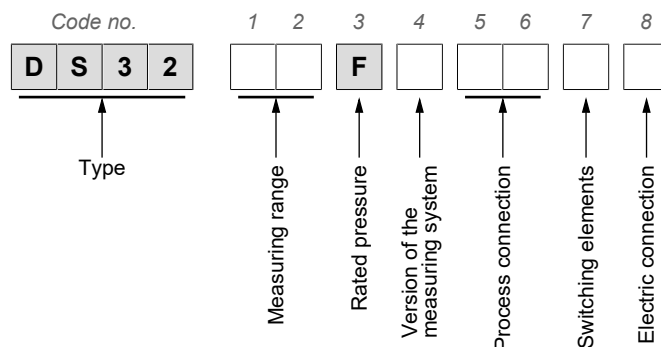


Fig. 5: Mounting foot

3 Order codes



[1.2]	Measuring range	Switching range
01	0 to 0.6 bar	0.06 to 0.6 bar
02	0 to 1 bar	0.10 to 1.0 bar
03	0 to 1.6 bar	0.16 to 1.6 bar
04	0 to 2.5 bar	0.25 to 2.5 bar
05	0 to 4 bar	0.40 to 4.0 bar
06	0 to 6 bar	0.60 to 6.0 bar

[3]	Nominal pressure
F	PN16

[4]	Measuring system
M	Pressure chamber: brass Seals: NBR
N	Pressure chamber: brass Seals: Viton

[5.6]	Process connection
00	Inner thread G $\frac{1}{8}$
20	Cutting ring connection in brass for 6 mm pipe Material steel
21	Cutting ring connection in brass for 8 mm pipe Material steel
28	Cutting ring connection in brass for 6 mm pipe Material: brass
29	Cutting ring connection in brass for 8 mm pipe Material: brass

[7]	Switching Elements
A	1 adjustable micro-switch Function: NO contact
B	1 adjustable micro-switch Function: NC contact

[8]	Electrical connection
0	M16 Cable screw connection without cables
1	1.0 m long number cable, hard-wired
2	2.5 m long number cable, hard-wired
5	5.0 m long number cable, hard-wired

3.1 Information about the document

This document contains all technical data about the device. Great care was taken when compiling the texts and illustrations. nevertheless, errors cannot be ruled out.

Subject to technical amendments.



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