

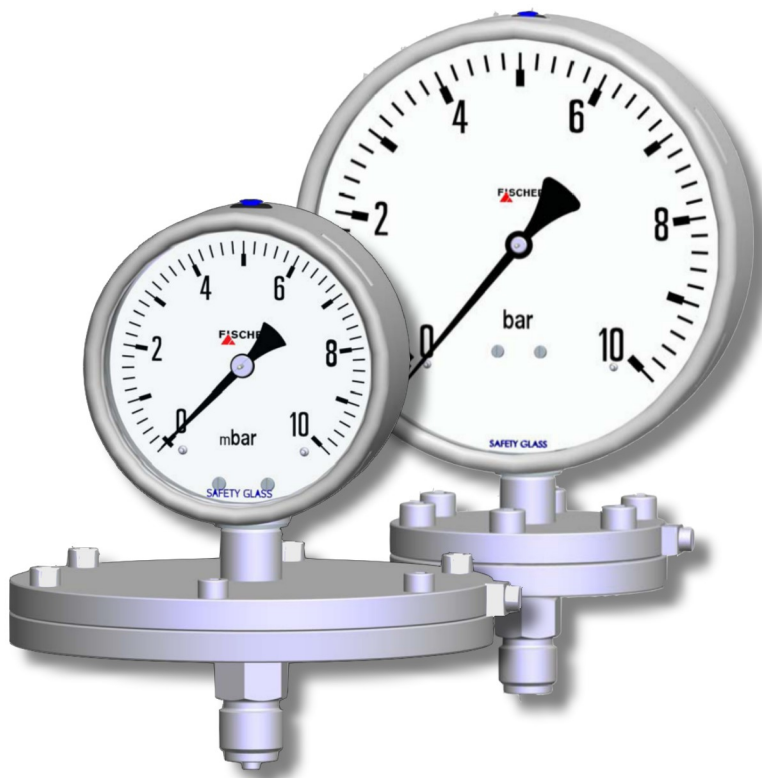


Ex II 2G Ex h IIC T4 Gb

Ex II 2D Ex h IIIC T95°C Db



**RoHS II**  
COMPLIANT

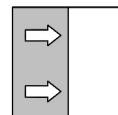


## Data sheet

### MA15F ... A/B/C/D

Diaphragm manometer  
for explosive areas

Gas explosion protection zone 1 and 2, gases and vapours  
Dust explosion protection zone 21 and 22, dry dusts



# 1 Product and functional description

## 1.1 Performance characteristics

### Important features

- Highly durable
- Corrosion-resistant casing made of CrNi steel
- Thread or flange connection
- Measuring range from 0...16 mbar
- Large selection of special models

### Typical applications

- Measuring points with higher overload
- Gaseous, fluid and highly viscous media
- Aggressive or soiled media, also media containing solids
- Use in aggressive environments
- Use in areas at risk of explosion Zone 1 and 2 and also Zone 21 and 22

### Areas of application

- Chemical and petrochemical industry
- Mining
- Power plants
- On-/Offshore
- Environment technology
- Mechanical and plant engineering

## 1.2 Product summary

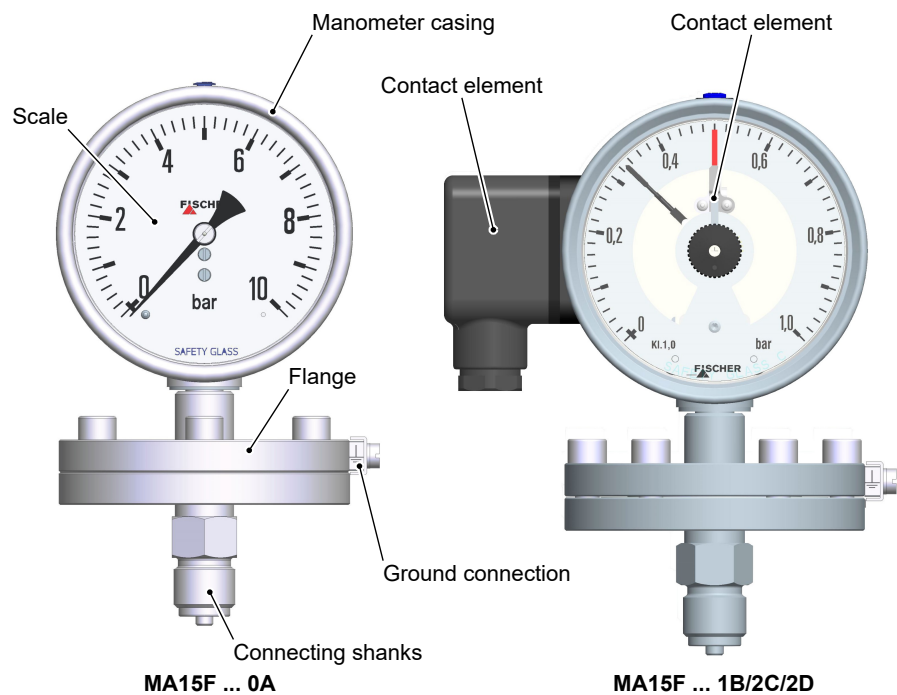


Fig. 1: Product summary

### Manometer casing

The following options are available for the manometer casing:

- Bayonet ring housing NG100 or NG160
- Safety casing NG100 or NG160  
with unbreakable rear wall and blow-out opening acc. to DIN EN 837

### Process connection

Please see the order code for precise details about the process connection options (flange and connection pin).

## 1.3 Intended use

The units may only be used for the purpose stipulated by the manufacturer.

The units serve to measure over-pressure and under-pressure in industrial applications in areas at risk of explosion acc. to directive 2014/34/EU.

The optional installed switch elements are low-action contacts, mechanical magnetic spring contacts, inductive proximity switches in a slotted design or capacitive rotation angle encoder.<sup>(1)</sup> If the set limit values are exceeded, the output power circuits are opened or closed.

The corresponding setup regulations are to be considered for each application case.

#### MA15F ... 0A

Diaphragm manometer without switch contacts

⊕ II 2G Ex h IIC T4 Gb

⊕ II 2D Ex IIIC T95°C Db

#### MA15F ... 1B

Diaphragm manometer with switch contacts

⊕ II 2G Ex h IIC T4 Gb

#### MA15F ... 1C

Diaphragm manometer with inductive proximity switches

⊕ II 2G Ex h IIC T4 Gb

⊕ II 2D Ex IIIC T95°C Db

#### MA15F ... 2D

Diaphragm manometer capacitive rotation angle transducer

⊕ II 2G Ex h IIC T4 Gb

<sup>(1)</sup>Please see the information in the order code.

## 1.4 Function diagram

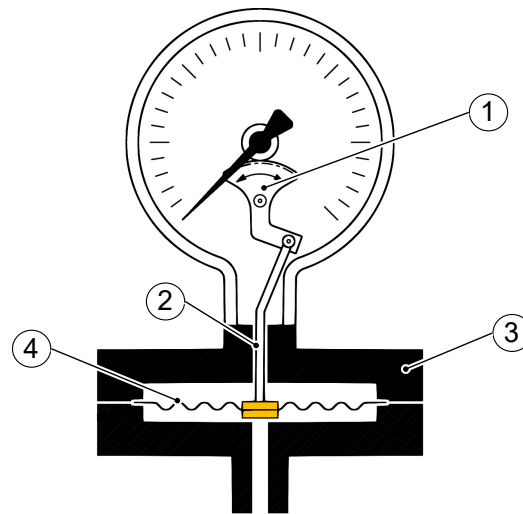


Fig. 2: Function diagram

|                |                  |
|----------------|------------------|
| 1 Motion train | 2 Connecting rod |
| 3 Flange       | 4 Diaphragm      |

## 1.5 Design and mode of operation

The measuring element, the concentric corrugated diaphragm, is clamped between two flanges and the medium is applied on one side.

The diaphragm bulges elastically from its normal position as a result of the applied pressure. The linear movement is proportional to the applied pressure. A rod assembly on the side of the diaphragm that faces away from the medium captures the expansion movement and transfers it to the indicator.

The measurement display is shown on a 270 W° scale.

## 2 Technical Data

### 2.1 Standard version

The measuring variable is pressure and/or under-pressure in gaseous, liquid, aggressive, highly viscous or soiled media.

The diaphragm manometer fulfils the requirements of the standard EN 837-3.

#### Measuring range

|                                    |                        |
|------------------------------------|------------------------|
| 0 ... 16 mbar to 0 ... 250 mbar    | Flange diameter 160 mm |
| 0 ... 400 mbar bar to 0 ... 25 bar | Flange diameter 100 mm |
| -1 ... 0 to -1 ... 24 bar          |                        |

#### Pressure load

|                                         |                                    |        |
|-----------------------------------------|------------------------------------|--------|
| Admissible overload                     | 5x Scale upper value (max. 40 bar) |        |
| Idle load                               | Scale upper value                  |        |
| Alternating load                        | 0.9 x Scale upper value            |        |
| Max. pressure (flange screw connection) | 160 mm                             | 10 bar |
|                                         | 100 mm                             | 40 bar |

#### Process connection

|                                                    |                                                         |                  |
|----------------------------------------------------|---------------------------------------------------------|------------------|
| Connecting shanks                                  | G $\frac{1}{2}$ B, G $\frac{1}{4}$ B, G $\frac{3}{8}$ B |                  |
|                                                    | $\frac{1}{4}$ -18 NPT, $\frac{1}{2}$ -14 NPT            |                  |
|                                                    | M20 x 1.5                                               |                  |
| Connection flange DIN EN                           | DN20, DN25, DN50                                        | PN40             |
| Connection flange ANSI                             | 1", 2", 3"                                              | 150 lbs, 300 lbs |
| open connection flange with loose collar flange *) | DN 50                                                   | PN40             |

\*) only for measuring ranges  $\geq 400$  mbar

#### Accuracy class

|     |                                              |
|-----|----------------------------------------------|
| 1.6 |                                              |
| 2.5 | Units with coated / cladmed measuring system |

#### Permissible temperature

|                              |                   |
|------------------------------|-------------------|
| Increase ambient temperature | -20 °C ... +60 °C |
| Media temperature            | $\leq 85$ °C      |
| Storage temperature          | -40 °C ... +70 °C |

#### Temperature influence

If there is a reference temperature difference of +20 °C on the measuring system:

|                         |                                     |
|-------------------------|-------------------------------------|
| $\leq \pm 0.8$ % / 10 K | of the respective scale upper value |
|-------------------------|-------------------------------------|

#### Housing

|                      |                             |
|----------------------|-----------------------------|
| Bayonet ring housing | $\varnothing$ 100 or 160 mm |
| Safety housing       |                             |

## Protection

IP66 acc. to EN 60529 / IEC 60529

## Materials

|                                         |                               |
|-----------------------------------------|-------------------------------|
| Housing                                 | CrNi Steel 1.4404             |
| Motion train                            | CrNi steel 1.4301             |
| Dial face and needle                    | Aluminium (painted)           |
| Inspection disk                         | Safety laminated glass        |
| Connecting port (contact with medium)   | CrNi-steel 1.4404 (AISI 316L) |
| Connection flange (contact with medium) | CrNi-steel 1.4404 (AISI 316L) |
| Diaphragm (contact with medium)         |                               |
| - Measuring range < 160 mbar            | CrNi steel 1.4571 (AISI 316T) |
| - Measuring ranges ≥ 160 mbar           | NiCrCo alloy (DURATHERM®)     |
| Seals (contact with medium)             | VITON®                        |

## 2.2 Options

- Additional electrical attachments
  - Limit switch type KE
  - Capacitive rotation angle transducer type KE09
- Fluid charging
- Needle
  - Marker needle
  - Trailing needle
- Measuring system
  - O<sub>2</sub> applications
  - PTFE cladding / PFA coating of the measuring system
  - Model in Hastelloy C
- Zero-point adjustment
  - Setting screw
  - Micro adjustment indicator

## 2.3 Dimensional drawings

All dimensions in mm unless otherwise stated

### 2.3.1 Model without contacts

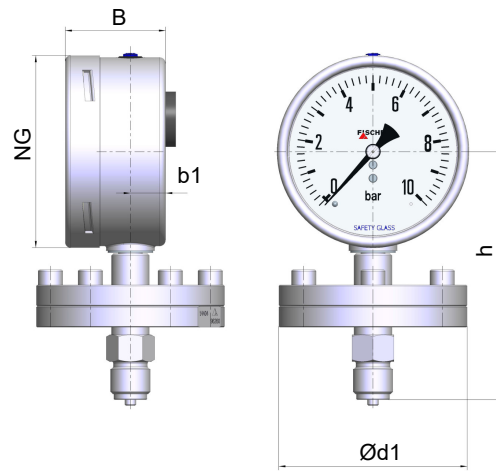


Fig. 3: Dimension drawing MA15F without contacts

| Housing              | NG  | B  | h   | b1 | Ød1 |
|----------------------|-----|----|-----|----|-----|
| Bayonet ring housing | 100 | 53 | 130 | 19 | 100 |
|                      | 160 | 53 | 160 | 19 | 157 |
| Safety housing       | 100 | 63 | 130 | 26 | 100 |
|                      | 160 | 65 | 160 | 26 | 157 |

### 2.3.2 Model with contacts

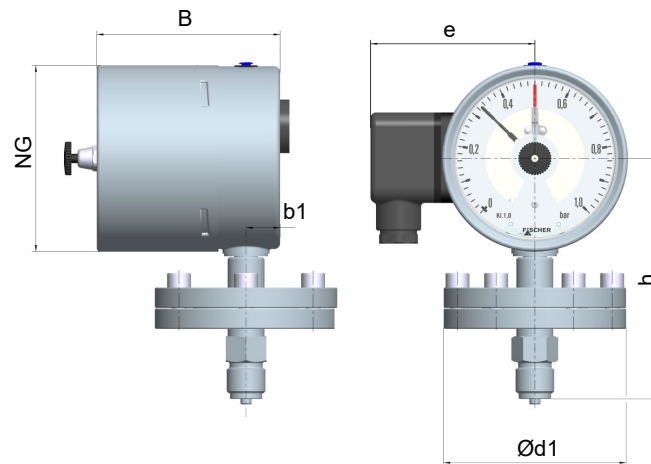


Fig. 4: Dimension drawing MA15F with contacts

| Housing              | NG  | B   | h   | b1 | Ød1 | e   |
|----------------------|-----|-----|-----|----|-----|-----|
| Bayonet ring housing | 100 | 100 | 130 | 19 | 100 | 90  |
|                      | 160 | 100 | 160 | 19 | 157 | 120 |
| Safety housing       | 100 | 109 | 130 | 26 | 100 | 90  |
|                      | 160 | 109 | 160 | 26 | 157 | 120 |

## Electrical connection

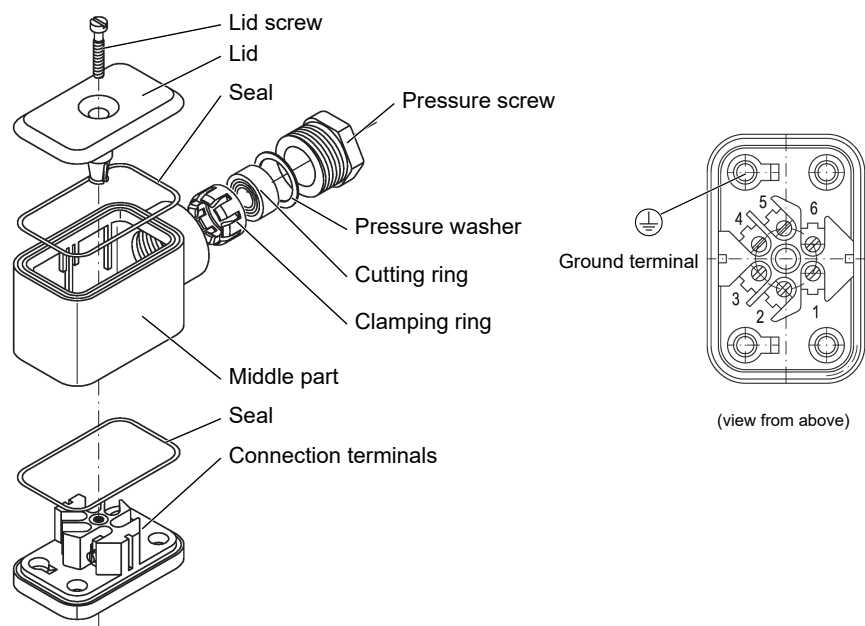


Fig. 5: Cable socket

Please see the type plate for the connection assignment.

## 2.3.3 Process connection

### 2.3.3.1 Version with collar flange

The dimensions stated apply for all housing models NG100 and NG160.

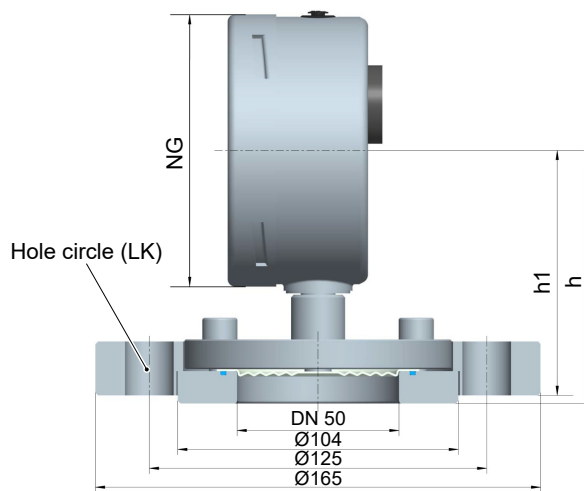


Fig. 6: Collar flange

Measuring range  $\geq 400$   
mbar

| DN | PN | NG  | h   | h1  | LK  |          |
|----|----|-----|-----|-----|-----|----------|
|    |    |     |     |     | No. | Borehole |
| 50 | 40 | 100 | 94  | 91  | 4   | 18       |
|    |    | 160 | 124 | 121 | 4   | 18       |



### 2.3.3.2 Version with DIN connection flange

The dimensions stated apply for all housing models NG100 and NG160.

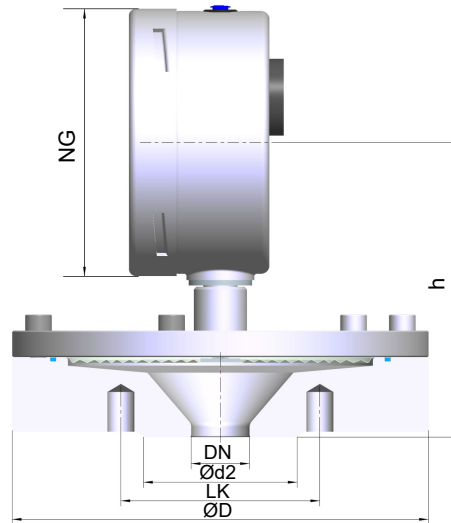


Fig. 7: Connection flange

Measuring range  $\leq 400$  mbar

| DN | PN | ØD  | Ød2 | h   | LK  | No. | Thread |
|----|----|-----|-----|-----|-----|-----|--------|
|    |    |     |     |     | Ø   |     |        |
| 20 | 40 | 157 | 58  | 111 | 75  | 4   | M12    |
| 25 | 40 | 157 | 68  | 110 | 85  | 4   | M12    |
| 50 | 40 | 165 | 102 | 108 | 125 | 4   | M16    |

Measuring range  $\geq 0.6$  bar

|    |    |     |     |     |     |   |     |
|----|----|-----|-----|-----|-----|---|-----|
| 20 | 40 | 105 | 58  | 106 | 75  | 4 | M12 |
| 25 | 40 | 115 | 68  | 103 | 85  | 4 | M12 |
| 50 | 40 | 165 | 102 | 108 | 125 | 4 | M16 |

### 2.3.3.3 Version with ANSI connection flange

Dimension drawing, see Version with DIN connection flange [► 9]. The dimensions stated apply for all housing models NG100 and NG160.

Measuring range  $\leq 400$  mbar

|    |         | ØD  | Ød2  | h   | LK    | No. | Thread     |
|----|---------|-----|------|-----|-------|-----|------------|
|    |         |     |      |     | Ø     |     |            |
| 1" | 150 lbs | 157 | 50.8 | 118 | 79.2  | 4   | 1/2-13 UNC |
| 1" | 300 lbs | 157 | 50.8 | 120 | 88.9  | 4   | 5/8-11 UNC |
| 2" | 150 lbs | 157 | 91.9 | 123 | 120.7 | 4   | 5/8-11 UNC |
| 3" | 150 lbs | 165 | 92.1 | 114 | 127   | 8   | 5/8-11 UNC |

Measuring range  $\geq 0.6$  bar

|    |         |       |      |     |       |   |            |
|----|---------|-------|------|-----|-------|---|------------|
| 1" | 150 lbs | 108   | 50.8 | 118 | 79.2  | 4 | 1/2-13 UNC |
| 1" | 300 lbs | 123   | 50.8 | 124 | 88.9  | 4 | 5/8-11 UNC |
| 2" | 150 lbs | 152   | 91.9 | 107 | 120.7 | 4 | 5/8-11 UNC |
| 3" | 150 lbs | 190.5 | 127  | 119 | 152.4 | 4 | Ø19.1      |

### 2.3.3.4 Connecting shanks

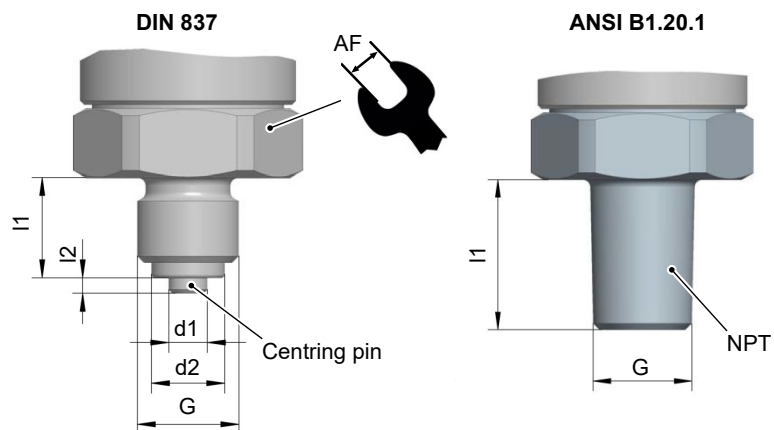
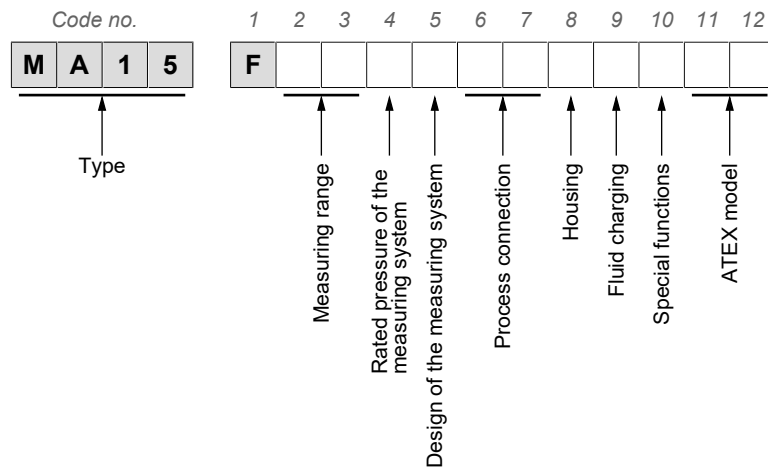


Fig. 8: Connecting shanks

| G (Thread)            | d1  | d2   | l1 | l2 | SW |
|-----------------------|-----|------|----|----|----|
| G $\frac{1}{4}$ B     | 5   | 9.5  | 13 | 2  | 19 |
| G $\frac{3}{8}$ B     | 5.5 | 13   | 16 | 3  | 22 |
| G $\frac{1}{2}$ B     | 6   | 17.5 | 20 | 3  | 22 |
| M20 x 1.5             | 6   | 17.5 | 20 | 3  | 22 |
| $\frac{1}{4}$ -18 NPT |     |      | 15 |    | 19 |
| $\frac{1}{2}$ -14 NPT |     |      | 19 |    | 22 |

### 3 Order Codes



#### [2.3] Measuring range

|           |                |
|-----------|----------------|
| <b>55</b> | 0 ... 16 mbar  |
| <b>56</b> | 0 ... 25 mbar  |
| <b>57</b> | 0 ... 40 mbar  |
| <b>58</b> | 0 ... 60 mbar  |
| <b>59</b> | 0 ... 100 mbar |
| <b>60</b> | 0 ... 160 mbar |
| <b>82</b> | 0 ... 250 mbar |
| <b>83</b> | 0 ... 400 mbar |
| <b>01</b> | 0 ... 0.6 bar  |
| <b>02</b> | 0 ... 1 bar    |
| <b>03</b> | 0 ... 1.6 bar  |
| <b>04</b> | 0 ... 2.5 bar  |
| <b>05</b> | 0 ... 4 bar    |
| <b>06</b> | 0 ... 6 bar    |
| <b>07</b> | 0 ... 10 bar   |
| <b>08</b> | 0 ... 16 bar   |
| <b>09</b> | 0 ... 25 bar   |
|           |                |
| <b>31</b> | -1 ... 0 bar   |
| <b>32</b> | -1 ... 0.6 bar |
| <b>33</b> | -1 ... 1.5 bar |
| <b>34</b> | -1 ... 3 bar   |
| <b>35</b> | -1 ... 5 bar   |
| <b>36</b> | -1 ... 9 bar   |
| <b>37</b> | -1 ... 15 bar  |
| <b>28</b> | -1 ... 24 bar  |

#### [4] Rated pressure of the measuring system

|          |                                      |
|----------|--------------------------------------|
| <b>E</b> | 10 bar (Measuring ranges ≤ 250 mbar) |
| <b>H</b> | 40 bar (Measuring ranges ≥ 400 mbar) |

| <b>[5] Design of the measuring system</b> |                                                 |
|-------------------------------------------|-------------------------------------------------|
| <b>V</b>                                  | CrNi Steel 1.4404                               |
| <b>S</b>                                  | CrNi steel 1.4404 with diaphragm in Hastelloy C |
| <b>T</b>                                  | CrNi steel 1.4404 with PFA coating              |
| <b>P</b>                                  | CrNi steel 1.4404 with PTFE coating             |

| <b>[6.7] Process connection</b> |                                                                             |
|---------------------------------|-----------------------------------------------------------------------------|
| <b>85</b>                       | Connection shanks with external thread G $\frac{1}{4}$ B acc. to DIN EN 837 |
| <b>86</b>                       | Connection shanks with external thread G $\frac{3}{8}$ B acc. to DIN EN 837 |
| <b>87</b>                       | Connection shanks with external thread G $\frac{1}{2}$ B acc. to DIN EN 837 |
| <b>88</b>                       | Connecting port G $\frac{1}{2}$ with outer thread $\frac{1}{4}$ -18 NPT     |
| <b>89</b>                       | Connecting port G $\frac{1}{2}$ with outer thread $\frac{1}{2}$ -14 NPT     |
| <b>S2</b>                       | Connection shanks with external thread M20 x 1.5 acc. to DIN EN 3852        |
|                                 |                                                                             |
| <b>FL</b>                       | open flange with collar attachment flange DN50 PN40 <sup>*)</sup>           |
| <b>F1</b>                       | Connection flange DN20, PN40                                                |
| <b>F2</b>                       | Connection flange DN25, PN40                                                |
| <b>F5</b>                       | Connection flange DN50, PN40                                                |
|                                 |                                                                             |
| <b>D3</b>                       | ANSI flange 1" 150 lbs                                                      |
| <b>D8</b>                       | ANSI flange 1" 300 lbs                                                      |
| <b>D6</b>                       | ANSI flange 2" 150 lbs                                                      |
| <b>D5</b>                       | ANSI flange 3" 150 lbs                                                      |

<sup>\*)</sup> only for measuring ranges from 400 mbar

| <b>[8] Housing</b> |                            |
|--------------------|----------------------------|
| <b>L</b>           | Bayonet ring housing NG100 |
| <b>C</b>           | Bayonet ring housing NG160 |
| <b>0</b>           | Safety housing NG100       |
| <b>P</b>           | Safety housing NG160       |

| <b>[9] Fluid charging</b> |                                                              |
|---------------------------|--------------------------------------------------------------|
| <b>0</b>                  | Without fluid filling                                        |
| <b>1</b>                  | Glycerine                      Unit without contacts         |
| <b>4</b>                  | Paraffin                        Unit with inductive contacts |
| <b>5</b>                  | Silicone oil                                                 |

Please note that units can only be filled with fluid from a measuring range of 100 mbar. Units with an installed rotation angle transducer cannot be filled.

| <b>[10] Special functions</b> |                                                  |                                      |
|-------------------------------|--------------------------------------------------|--------------------------------------|
| <b>1</b>                      | Zero-point correction with setting screw         |                                      |
| <b>2</b>                      | Zero-point correction micro adjustment indicator |                                      |
| <b>3</b>                      | Zero-point correction with setting screw         | Adjustable marker needle             |
| <b>4</b>                      | Zero-point correction with setting screw         | Resettable drag needle <sup>*)</sup> |
| <b>5</b>                      | Zero-point correction micro adjustment indicator | Adjustable marker needle             |
| <b>6</b>                      | Zero-point correction micro adjustment indicator | Resettable drag needle <sup>*)</sup> |

<sup>\*)</sup> only for measuring ranges from 60 mbar

| <b>[11.12] ATEX</b> |                                                                                                                         |                                                  |
|---------------------|-------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------|
| <b>0A</b>           | Non-electrical unit (without switch contacts)                                                                           | II 2G Ex h IIC T4 Gb<br>II 2D Ex h IIIC T95°C Db |
| <b>1B</b>           | Unit with magnetic spring contacts<br>KE##M##0B4H2<br><br>Simple electrical operating equipment acc. to DIN EN 60079-11 | II 2G Ex h IIC T4 Gb                             |
| <b>1C</b>           | Unit with inductive contacts KE##I##0C0H2                                                                               | II 2G Ex h IIC T4 Gb<br>II 2D Ex h IIIC T95°C Db |
| <b>2D</b>           | Unit with capacitive rotation angle transducer KE0905#9                                                                 | II 2G Ex h IIC T4 Gb                             |

### 3.1 Accessories

Measuring instrument accessories according to data sheet MZ.

| Order no. | Designation                                                               |
|-----------|---------------------------------------------------------------------------|
| MZ1###    | Siphons according to DIN 16282, PN100 on both sides G½                    |
| MZ400#    | Capillary inductor 2 mm clear width, socket G1/2i, pin G1/2A              |
| MZ5###    | Pressure gauge Shut-off valve acc. to DIN 16270/16271 Journal/socket G1/2 |
| MZ6###    | Pressure gauge double valve acc. to DIN 16272 Journal/socket G1/2         |

The data sheet is available on request or from our web server <https://www.fischer-hermesstechnik.de/>.

| Order no.       | Designation                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Type    |
|-----------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|
| <b>05003090</b> | Galvanically isolated supply isolating amplifier for ATEX applications.<br><ul style="list-style-type: none"> <li>• 24 V DC, 1 channel<br/>Input: 4 ... 20 mA<br/>Output: 4 ... 20 mA</li> <li>• The device can be mounted in Zone 2 / Cl.1, Div. 2 and can receive signals from Zones 0, 1 and 2, as well as 20, 21 and 22 including Mining / Class I/II/III, Div. 1, Size A-G.</li> <li>• SIL2/SIL3 according to IEC 61508</li> </ul>                                    | 9106B1A |
| <b>05003091</b> | Pulse isolator for the transmission of signals from NAMUR sensors and mechanical switches from the ATEX area to the safe area.<br><ul style="list-style-type: none"> <li>• 24 V DC, 1 channel<br/>Switching input (NAMUR)<br/>Relay output</li> <li>• The device can be used in safe areas and in zone 2 / div. 2 and can accept signals from zone 0, 1, 2, 20, 21, 22 as well as M1 / class I/II/III, div. 1, size A-G.</li> <li>• SIL2 according to IEC 61508</li> </ul> | 9202B2A |
| <b>05003092</b> | Pulse isolator for the transmission of signals from NAMUR sensors and mechanical switches from the ATEX area to the safe area.<br><ul style="list-style-type: none"> <li>• 24 V DC, 2 channel<br/>Switching input(NAMUR)<br/>Relay output</li> <li>• The device can be used in safe areas and in zone 2 / div. 2 and can accept signals from zone 0, 1, 2, 20, 21, 22 as well as M1 / class I/II/III, div. 1, size A-G.</li> <li>• SIL2 according to IEC 61508</li> </ul>  | 9202B2B |

| Order no. | Designation                                                                                                                                                                                                                                                                                                                                                                                                                          | Type |
|-----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|
| 05003093  | <p>Display / Programming front</p> <p>Communication interface for setting the operating parameters for supply isolating amplifiers and pulse isolators.</p> <ul style="list-style-type: none"><li>• The device may only be used in safe areas.</li><li>• Allows saving the configuration of a device type and loading it into other devices of the same type.</li><li>• Display for process data and status visualization.</li></ul> | 4501 |

### 3.2 Information about the document

This document contains all technical data about the device. Great care was taken when compiling the texts and illustrations. nevertheless, errors cannot be ruled out.

Subject to technical amendments.



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